

Use this number when searching for this item:

## 9006090042000

#### Drill, 4.2mm 5xD 3Flt, GS 200 U, Carbide, TiN

9006090042000

609

TiN

No

RH

5xD

150°

h7

Carbide

Straight

GS 200 U

4.200



### >> Item Info

EDP#

Series

Coating

Material

Shank

Type

Tolerance

**Point Angle** 

**Order Code** 

**Coolant Through** 

**Cutting Direction** 

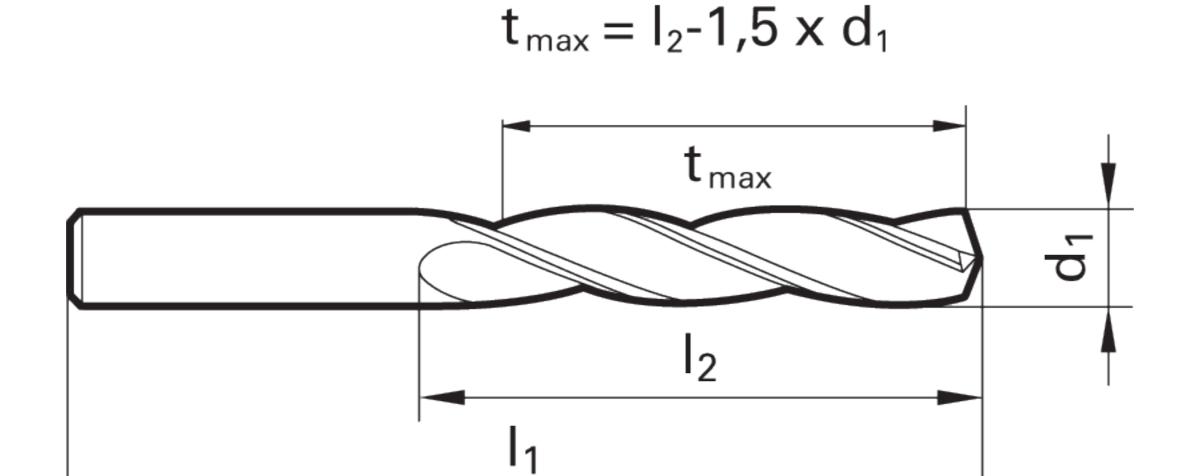
**Drilling Depth** 

# >> Features

# >> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

# >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth		
EDP#	Code No.	d1	d1	d1	d1	d2	I1	12	tmax	tmax	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
90060900420	4.200	4.200	0.1654			4.200	55.00	30.00	23.70	0.933	Straight	3



<sup>\*\*\*</sup> **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.