

Use this number when searching for this item:

9006090068000

Drill, 6.8mm 5xD 3Flt, GS 200 U, Carbide, TiN



>> Item Info

Tolerance

>> Features

609

h7

>> Suggested Materials

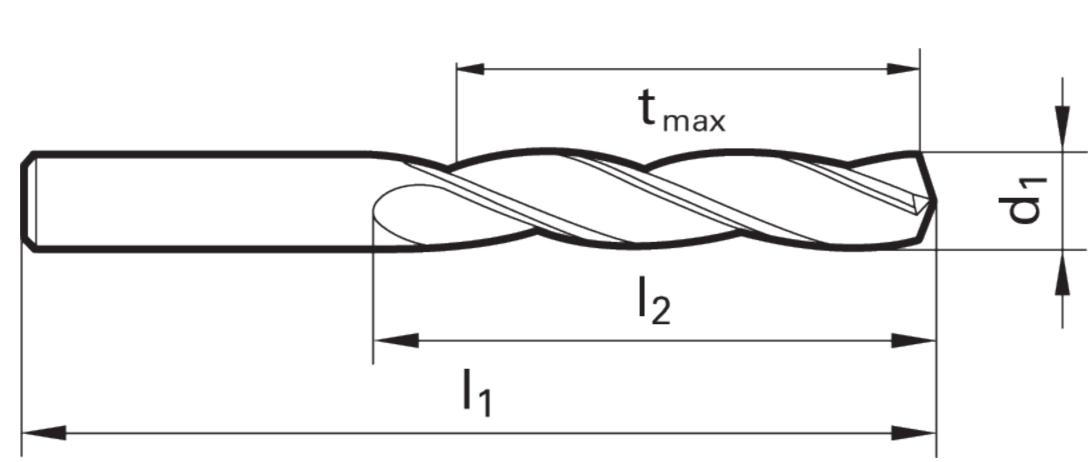
- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

EDP# 9006090068000 Series **Order Code** 6.800 Coating

TiN **Coolant Through** No **Cutting Direction** RH **Drilling Depth** 5xD Carbide Material 150° **Point Angle** Shank Straight Type GS 200 U

>> Technical Specs

$$t_{max} = I_2 - 1.5 \times d_1$$



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth		
EDP#	Code No.	d1	d1	d1	d1	d2	l1	12	tmax	tmax	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
90060900680	6.800	6.800	0.2677			6.800	74.00	45.00	34.80	1.370	Straight	3



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