

Use this number when searching for this item:

9006090084000

Drill, 8.4mm 5xD 3Flt, GS 200 U, Carbide, TiN

9006090084000

609

TiN

No

RH

5xD

150°

h7

Carbide

Straight

GS 200 U

8.400



>> Item Info

EDP#

Series

Coating

Material

Shank

Type

Tolerance

Point Angle

Order Code

Coolant Through

Cutting Direction

Drilling Depth

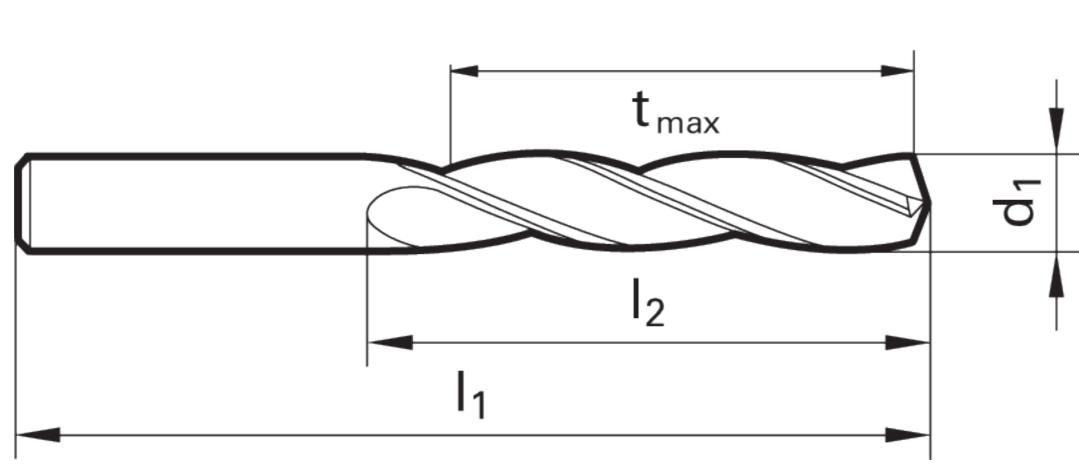
>> Features

>> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

>> Technical Specs

$$t_{max} = I_2 - 1.5 \times d_1$$



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth		
EDP#	Code No.	d1	d1	d1	d1	d2	l1	12	tmax	tmax	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
90060900840	8.400	8.400	0.3307			8.400	79.00	48.00	35.40	1.394	Straight	3



*** **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.