

Use this number when searching for this item:

### **9006090138000** Drill, 13.8mm 5xD 3Flt, GS 200 U, Carbide, TiN



#### >> Item Info

EDP #	9006090138000
Series	609
Order Code	13.800
Coating	TiN
Coolant Through	No
Cutting Direction	RH
Drilling Depth	5xD
Material	Carbide
Point Angle	150°
Shank	Straight

## >> Features

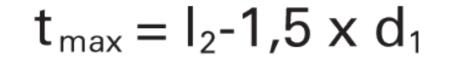
## >> Suggested Materials

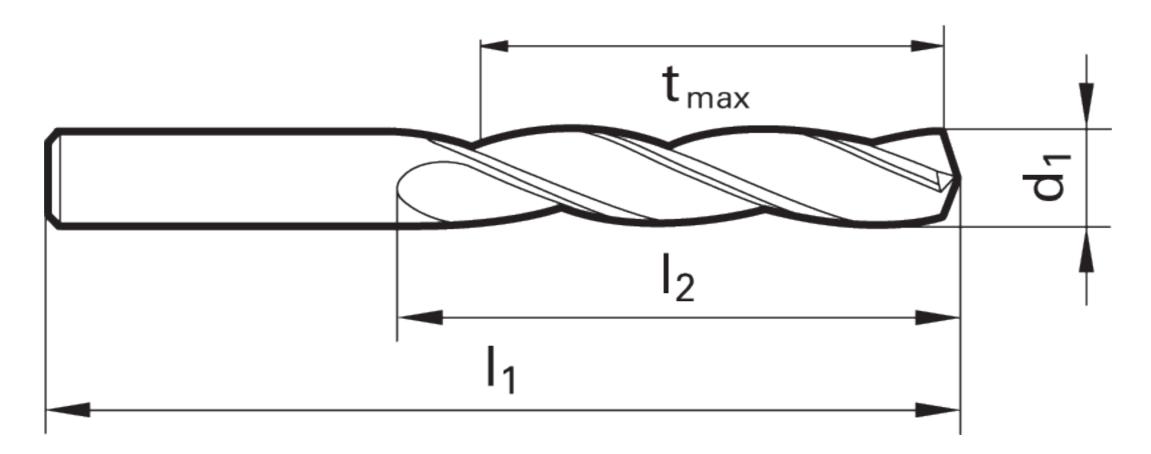
- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper

Туре	GS 200 U
Tolerance	h7

- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

# >> Technical Specs





		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth		
EDP #	Code No.	d1	d1	d1	d1	d2	11	12	tmax	tmax	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
90060901380 00	13.800	13.800	0.5433			13.800	107.00	66.00	45.30	1.783	Straight	3



\*\*\* **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.

WARNING: This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov