

Use this number when searching for this item:

9006090139000 Drill, 13.9mm 5xD 3Flt, GS 200 U, Carbide, TiN



>> Item Info

| EDP # | 9006090139000 |
|-------------------|---------------|
| Series | 609 |
| Order Code | 13.900 |
| Coating | TiN |
| Coolant Through | No |
| Cutting Direction | RH |
| Drilling Depth | 5xD |
| Material | Carbide |
| Point Angle | 150° |
| Shank | Straight |
| | |

>> Features

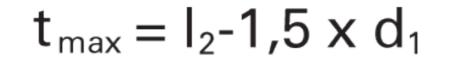
>> Suggested Materials

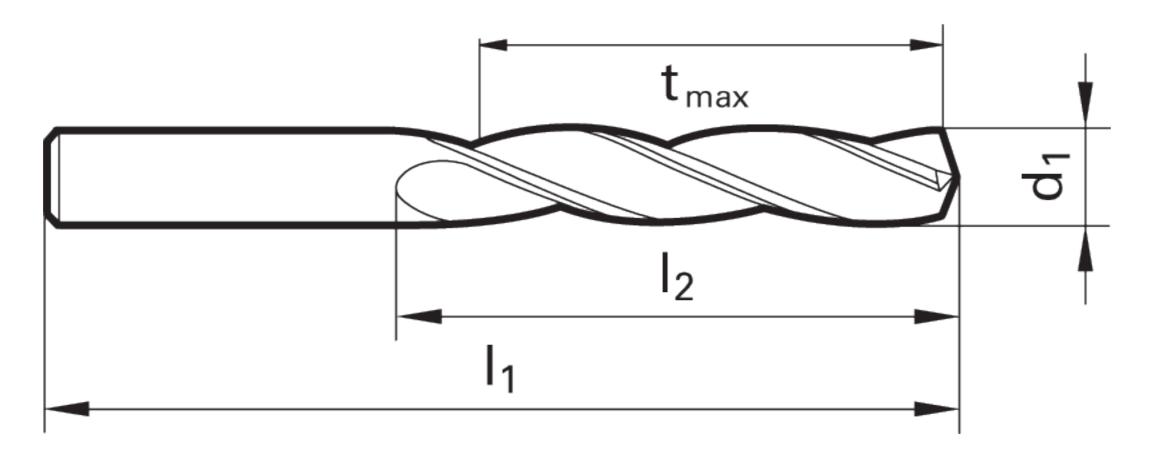
- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper

| Туре | GS 200 U |
|-----------|----------|
| Tolerance | h7 |

- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

>> Technical Specs





| | | Cut Ø | Cut Ø | Cut Ø | Cut Ø | Shank Ø | OAL | Flute Length | Drilling Depth | Drilling Depth | | |
|-------------------|----------|--------|--------|-------|---------------|---------|--------|--------------|----------------|----------------|------------|--------|
| EDP # | Code No. | d1 | d1 | d1 | d1 | d2 | 11 | 12 | tmax | tmax | Shank Type | Flutes |
| | | mm | inch | frac. | wire / letter | mm | mm | mm | mm | inch | | |
| 90060901390 00 | 13.900 | 13.900 | 0.5472 | | | 13.900 | 107.00 | 66.00 | 45.15 | 1.778 | Straight | 3 |



*** **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.

WARNING: This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov