

Use this number when searching for this item:

### 9006090159000

#### Drill, 15.9mm 5xD 3Flt, GS 200 U, Carbide, TiN



### >> Item Info

EDP#

Shank

Type

Tolerance

# 9006090159000 609 15.900 TiN

Straight

h7

GS 200 U

| Series            | 609     |
|-------------------|---------|
| Order Code        | 15.900  |
| Coating           | TiN     |
| Coolant Through   | No      |
| Cutting Direction | RH      |
| Drilling Depth    | 5xD     |
| Material          | Carbide |
| Point Angle       | 150°    |
|                   |         |

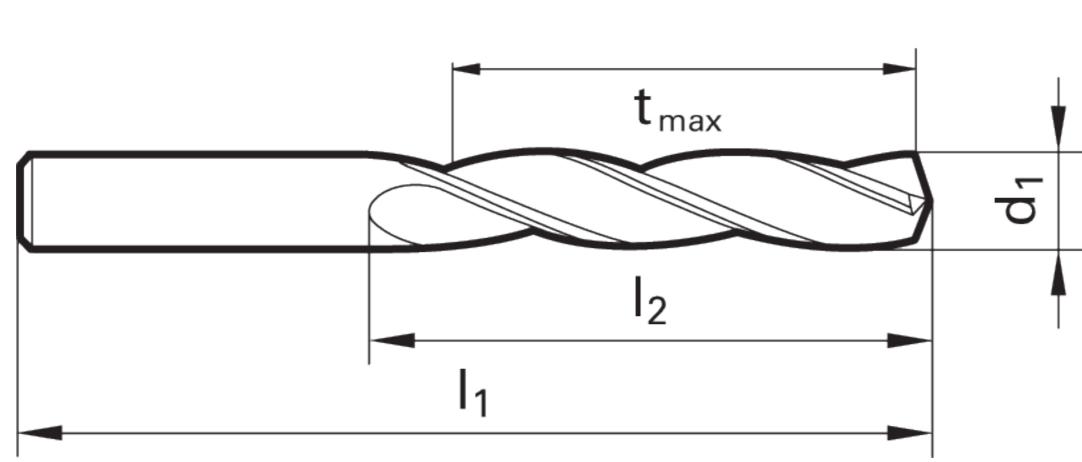
### >> Features

## >> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

## >> Technical Specs

$$t_{max} = I_2 - 1.5 \times d_1$$



|             |          | Cut Ø  | Cut Ø  | Cut Ø | Cut Ø         | Shank Ø | OAL    | Flute Length | Drilling Depth | Drilling Depth |            |        |
|-------------|----------|--------|--------|-------|---------------|---------|--------|--------------|----------------|----------------|------------|--------|
| EDP#        | Code No. | d1     | d1     | d1    | d1            | d2      | I1     | 12           | tmax           | tmax           | Shank Type | Flutes |
|             |          | mm     | inch   | frac. | wire / letter | mm      | mm     | mm           | mm             | inch           |            |        |
| 90060901590 | 15.900   | 15.900 | 0.6260 |       |               | 15.900  | 115.00 | 73.00        | 49.15          | 1.935          | Straight   | 3      |



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