

Use this number when searching for this item:

## 9006090185000

Drill, 18.5mm 5xD 3Flt, GS 200 U, Carbide, TiN



### >> Item Info

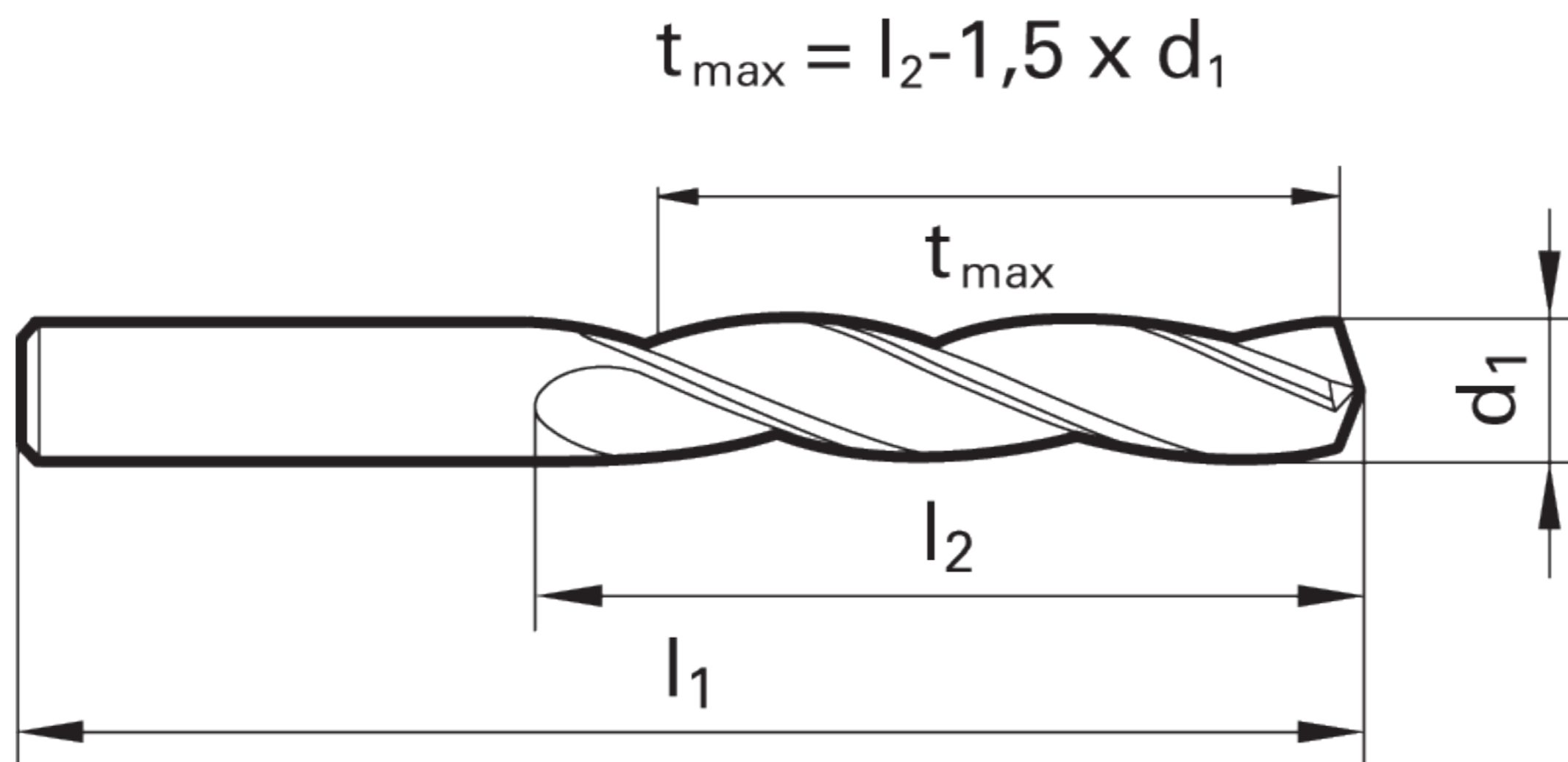
EDP #	9006090185000
Series	609
Order Code	18.500
Coating	TiN
Coolant Through	No
Cutting Direction	RH
Drilling Depth	5xD
Material	Carbide
Point Angle	150°
Shank	Straight
Type	GS 200 U
Tolerance	h7

### >> Features

### >> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

### >> Technical Specs



EDP #	Code No.	Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Type	Flutes
		d1	d1	d1	d1	d2	l1	l2	tmax	tmax		
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
9006090185000	18.500	18.500	0.7283			18.500	127.00	76.00	48.25	1.900	Straight	3



**WARNING:**  
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

\*\*\* **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.