

Use this number when searching for this item:

## 9006090200000

#### Drill, 20mm 5xD 3Flt, GS 200 U, Carbide, TiN

9006090200000

609

TiN

No

RH

5xD

150°

h7

Carbide

Straight

GS 200 U

20.000



### >> Item Info

EDP#

Series

Coating

Material

Shank

Type

Tolerance

**Point Angle** 

**Order Code** 

**Coolant Through** 

**Cutting Direction** 

**Drilling Depth** 

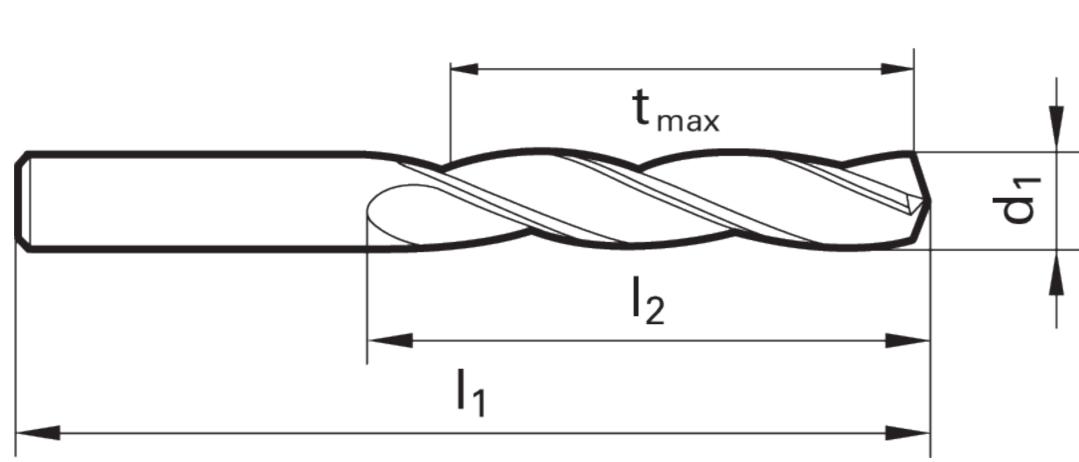
#### >> Features

# >> Suggested Materials

- Aluminum
  - Alloyed Steels
  - Free Cutting Steels
  - Tool Steels
  - Stainless Steels
  - Ti and Ti-alloys
  - Cast Iron
  - Brass
  - Bronze
  - Copper
  - Magnesium
  - Special Alloys
  - Plastic
  - Hardened Steels

# >> Technical Specs

$$t_{max} = I_2 - 1.5 \times d_1$$



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth		
EDP#	Code No.	d1	d1	d1	d1	d2	l1	I2	tmax	tmax	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
90060902000	20.000	20.000	0.7874			20.000	131.00	79.00	49.00	1.929	Straight	3



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