

Use this number when searching for this item:

## 9006130012500

### Center Drill, 1.25mm, HSS, TiN



#### >> Item Info

EDP #	9006130012500
Series	613
Order Code	1.250
Coating	TiN
Coolant Through	No
Cutting Direction	RH
Material	HSS
Point Angle	118°
Shank	Straight
Type	Center Drill

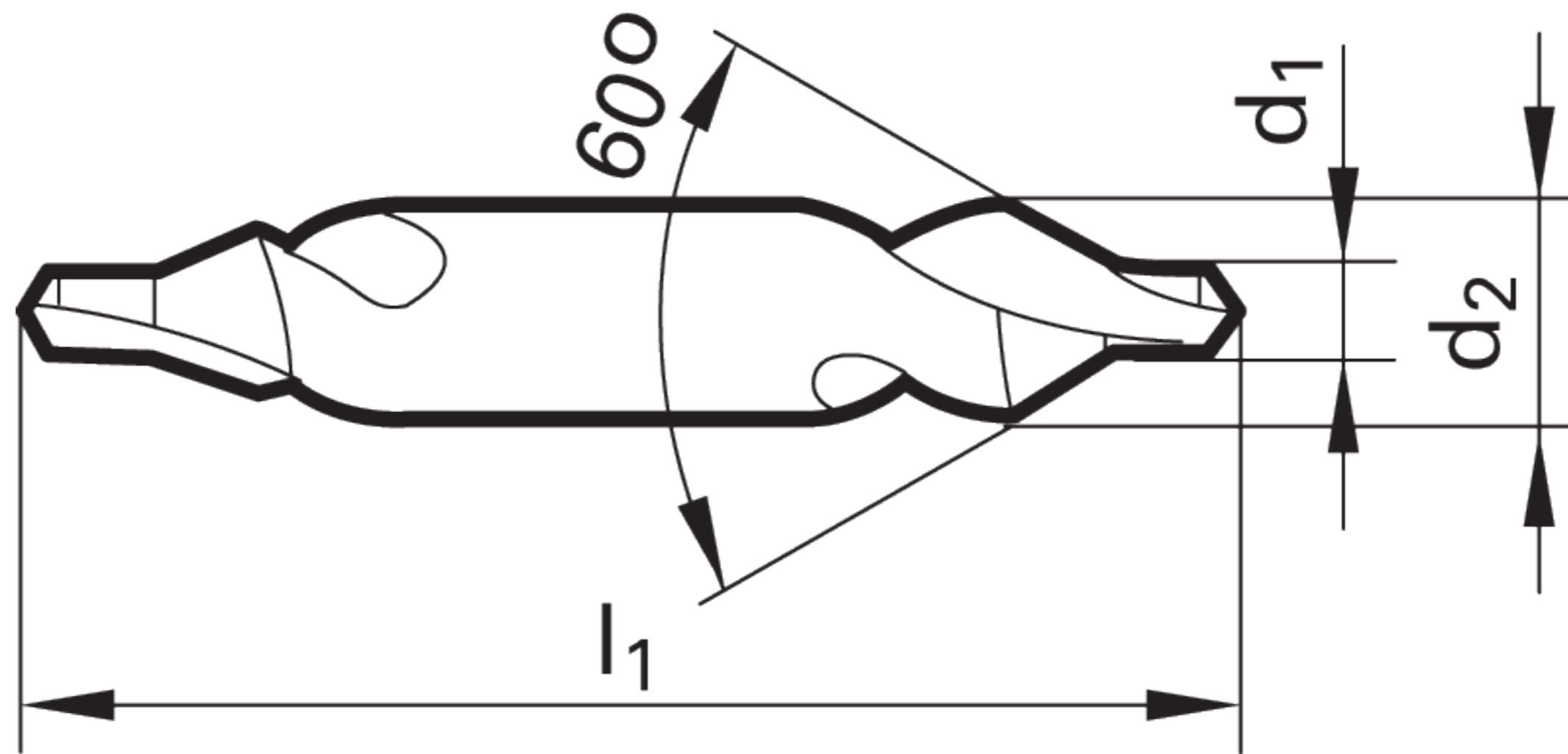
#### >> Features

- relieved cone
- without protective countersink
- for centre holes to DIN 332, part 1, form A
- d1 = 0.8 mm: not double ended
- increased wear resistance

#### >> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

#### >> Technical Specs



EDP #	Code No.	Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Type	Flutes
		d1	d1	d1	d1	d2	l1	l2	tmax	tmax		
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
9006130012500	1.250	1.250	0.0492			3.150	31.50	7.00	5.13	0.202	Straight	2

\*\*\* DISCLAIMER: Data on this PDF is subject to change at any time without notice.