

Use this number when searching for this item:

9006130040000

Center Drill, 4mm, HSS, TiN



>> Item Info

EDP#	9006130040000
Series	613
Order Code	4.000
Coating	TiN
Coolant Through	No
Cutting Direction	RH
Material	HSS
Point Angle	118°
Shank	Straight
Туре	Center Drill

>> Features

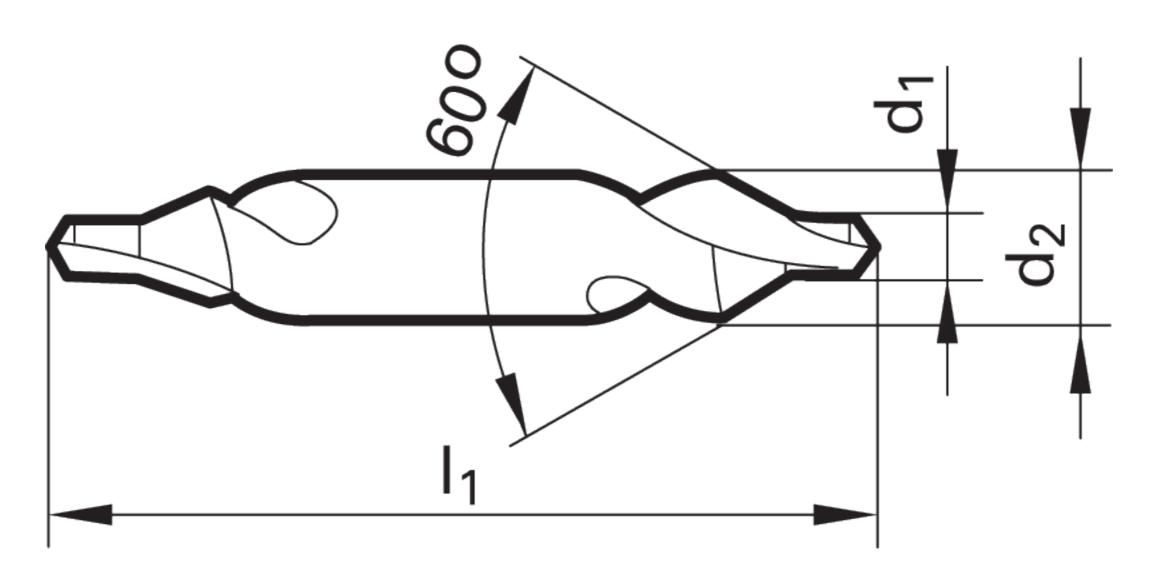
- relieved cone

- without protective countersink
- for centre holes to DIN 332, part 1, form A
- d1 = 0.8 mm: not double ended
- increased wear resistance

>> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

>> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth		
EDP#	Code No.	d1	d1	d1	d1	d2	l1	12	tmax	tmax	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
90061300400	4.000	4.000	0.1575			10.000	56.00	19.00	13.00	0.512	Straight	2

^{***} **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.