

Use this number when searching for this item:

## 9006140008000

### Center Drill, 0.8mm, HSS, TiN



#### >> Item Info

EDP #	9006140008000
Series	614
Order Code	0.800
Coating	TiN
Coolant Through	No
Cutting Direction	RH
Material	HSS
Point Angle	118°
Shank	Straight
Type	Center Drill

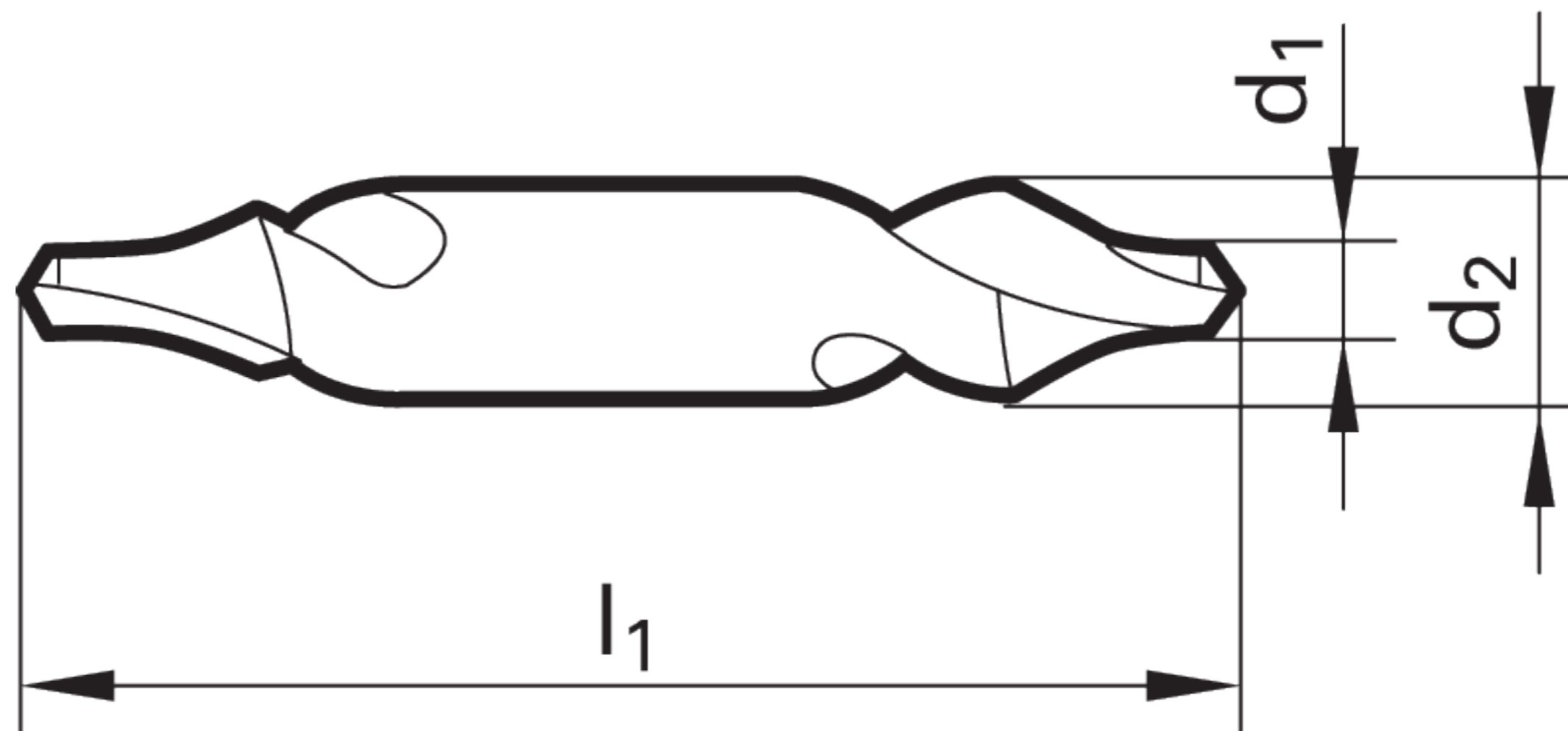
#### >> Features

- relieved cone
- increased wear resistance
- correct positioning between lathe centres
- for centre holes acc. to DIN 332 part 1, form R
- d1 = 0.8 mm: not double ended

#### >> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

#### >> Technical Specs



EDP #	Code No.	Cut Ø				Shank Ø	OAL	Flute Length	Drilling Depth		Shank Type	Flutes
		d1	d1	d1	d1	d2	l1	l2	tmax	tmax		
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
9006140008000	0.800	0.800	0.0315			3.150	25.00	7.00	5.80	0.228	Straight	2

\*\*\* DISCLAIMER: Data on this PDF is subject to change at any time without notice.