

Extra Length #2



Nitrided lands/
polished flutes



External Coolant



Straight Shank

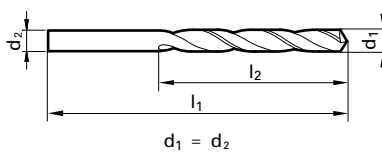
Speeds & Feeds
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Series 619

GT 100 Parabolic

Cobalt, GT 100 deep hole, extra length #2, 130° point, Form A
web thinned all dia., standard straight shank, RH helix

Cut / Shank Dia. = h8 tolerance range



Application Materials:

- General Steels
- Aluminum & Alloys
- Universal Steels

Twist Drills

Dec. inch	Diameter (d1)		l1 mm	l2 mm	EDP #
	Fract. inch	Wire / letter			
0.1181			190.00	130.00	9006190030000
0.1248	1/8		200.00	135.00	9006190031700
0.1260			200.00	135.00	9006190032000
0.1299			200.00	135.00	9006190033000
0.1378			210.00	145.00	9006190035000
0.1406	9/64	28	210.00	145.00	9006190035700
0.1563	5/32		220.00	150.00	9006190039700
0.1575			220.00	150.00	9006190040000
0.1614			220.00	150.00	9006190041000
0.1654			220.00	150.00	9006190042000
0.1720	11/64		235.00	160.00	9006190043700
0.1772		16	235.00	160.00	9006190045000
0.1874	3/16		245.00	170.00	9006190047600
0.1890		12	245.00	170.00	9006190048000
0.1929			245.00	170.00	9006190049000
0.1969			245.00	170.00	9006190050000
0.2047			245.00	170.00	9006190052000
0.2165			260.00	180.00	9006190055000
0.2189	7/32		260.00	180.00	9006190055600
0.2244			260.00	180.00	9006190057000
0.2343	15/64		260.00	180.00	9006190059500
0.2362			260.00	180.00	9006190060000
0.2402			275.00	190.00	9006190061000
0.2441			275.00	190.00	9006190062000
0.2500	1/4	E	275.00	190.00	9006190063500

Dec. inch	Diameter (d1)		l1 mm	l2 mm	EDP #
	Fract. inch	Wire / letter			
0.2559			275.00	190.00	9006190065000
0.2638			275.00	190.00	9006190067000
0.2657	17/64	H	290.00	200.00	9006190067500
0.2756			290.00	200.00	9006190070000
0.2811	9/32	K	290.00	200.00	9006190071400
0.2913			290.00	200.00	9006190074000
0.2953			290.00	200.00	9006190075000
0.2969	19/64		305.00	210.00	9006190075400
0.3031			305.00	210.00	9006190077000
0.3126	5/16		305.00	210.00	9006190079400
0.3150			305.00	210.00	9006190080000
0.3228		P	305.00	210.00	9006190082000
0.3346			305.00	210.00	9006190085000
0.3425			320.00	220.00	9006190087000
0.3437	11/32		320.00	220.00	9006190087300
0.3543			320.00	220.00	9006190090000
0.3740			320.00	220.00	9006190095000
0.3748	3/8		340.00	235.00	9006190095200
0.3937			340.00	235.00	9006190100000

Alternative Drill Series:

- #503 HSS, GT100, >10xD, 130 pt, Bright/Nitrided lands > 2.36
- #671 HSS, GT100, >10xD, 130 pt, TiN
- #528 HSS, GT50, >10xD, 130 pt, Bright

*Items listed in red are non-stocked items, and may take 2 - 6 weeks to receive