

Extra Length #1



TiN coated



External Coolant



Straight Shank

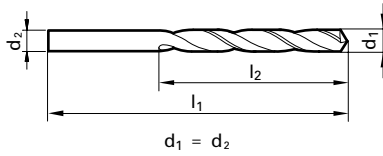
Speeds & Feeds
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Series 670

GT 100 Parabolic

HSS, GT 100 deep hole, extra length #1, 130° point, Form A web thinned all dia., standard straight shank, RH helix

Cut / Shank Dia. = h8 tolerance range



Application Materials:

- General Steels/Brass
- Aluminum & Alloys
- Universal Steels

Twist Drills

Dec. inch	Diameter (d1)		l1 mm	l2 mm	EDP #
	Fract. inch	Wire / letter			
0.0780	5/64		125.00	85.00	9006700019800
0.0787			125.00	85.00	9006700020000
0.0827			125.00	85.00	9006700021000
0.0866			135.00	90.00	9006700022000
0.0906			135.00	90.00	9006700023000
0.0937	3/32		150.00	100.00	9006700023800
0.0945			150.00	100.00	9006700024000
0.0984			150.00	100.00	9006700025000
0.1102			150.00	100.00	9006700028000
0.1161		32	150.00	100.00	9006700029500
0.1181			150.00	100.00	9006700030000
0.1220			155.00	105.00	9006700031000
0.1248	1/8		155.00	105.00	9006700031700
0.1260			155.00	105.00	9006700032000
0.1268			155.00	105.00	9006700032200
0.1299			155.00	105.00	9006700033000
0.1378			165.00	115.00	9006700035000
0.1406	9/64	28	165.00	115.00	9006700035700
0.1417			165.00	115.00	9006700036000
0.1496		25	175.00	120.00	9006700038000
0.1535			175.00	120.00	9006700039000
0.1539		23	175.00	120.00	9006700039100
0.1563	5/32		175.00	120.00	9006700039700
0.1575			175.00	120.00	9006700040000
0.1614			175.00	120.00	9006700041000
0.1654			175.00	120.00	9006700042000
0.1720	11/64		185.00	125.00	9006700043700
0.1772		16	185.00	125.00	9006700045000
0.1811			185.00	125.00	9006700046000
0.1874	3/16		195.00	135.00	9006700047600
0.1890		12	195.00	135.00	9006700048000
0.1969			195.00	135.00	9006700050000
0.2008			195.00	135.00	9006700051000
0.2031	13/64		195.00	135.00	9006700051600

Dec. inch	Diameter (d1)		l1 mm	l2 mm	EDP #
	Fract. inch	Wire / letter			
0.2047			195.00	135.00	9006700052000
0.2165			205.00	140.00	9006700055000
0.2189	7/32		205.00	140.00	9006700055600
0.2362			205.00	140.00	9006700060000
0.2402			215.00	150.00	9006700061000
0.2441			215.00	150.00	9006700062000
0.2500	1/4	E	215.00	150.00	9006700063500
0.2559			215.00	150.00	9006700065000
0.2638			215.00	150.00	9006700067000
0.2756			225.00	155.00	9006700070000
0.2811	9/32	K	225.00	155.00	9006700071400
0.2953			225.00	155.00	9006700075000
0.2969	19/64		240.00	165.00	9006700075400
0.3126	5/16		240.00	165.00	9006700079400
0.3150			240.00	165.00	9006700080000
0.3346			240.00	165.00	9006700085000
0.3386			250.00	175.00	9006700086000
0.3437	11/32		250.00	175.00	9006700087300
0.3465			250.00	175.00	9006700088000
0.3543			250.00	175.00	9006700090000
0.3740			250.00	175.00	9006700095000
0.3748	3/8		265.00	185.00	9006700095200
0.3906	25/64		265.00	185.00	9006700099200
0.3937			265.00	185.00	9006700100000
0.4331			280.00	195.00	9006700110000
0.4724			295.00	205.00	9006700120000
0.4921			295.00	205.00	9006700125000

Alternative Drill Series:

- #618 Cobalt, GT100, >10xD, 130 pt, Bright
- #502 HSS, GT100, >10xD, 130 pt, Bright
- #524 HSS, GT50, >10xD, 130 pt, Bright
- #235 HSS, GP, >10xD, 118 pt, Oxide

*Items listed in red are non-stocked items, and may take 2 - 6 weeks to receive