

Extra Length

#2



TiN coated



External Coolant



Straight Shank

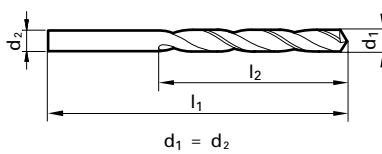
Speeds & Feeds
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Series 671

GT 100 Parabolic

HSS, GT 100 deep hole, extra length #2, 130° point, Form A
web thinned all dia., standard straight shank, RH helix

Cut / Shank Dia. = h8 tolerance range



Application Materials:

-  General Steels/Brass
-  Aluminum & Alloys
-  Universal Steels

Dec. inch	Diameter (d1)			l1 mm	l2 mm	EDP #
	Fract. inch	Wire / letter	mm			
0.1181			3.000	190.00	130.00	9006710030000
0.1220			3.100	200.00	135.00	9006710031000
0.1248	1/8		3.170	200.00	135.00	9006710031700
0.1260			3.200	200.00	135.00	9006710032000
0.1339			3.400	210.00	145.00	9006710034000
0.1378			3.500	210.00	145.00	9006710035000
0.1406	9/64	28	3.570	210.00	145.00	9006710035700
0.1496		25	3.800	220.00	150.00	9006710038000
0.1563	5/32		3.970	220.00	150.00	9006710039700
0.1575			4.000	220.00	150.00	9006710040000
0.1610		20	4.090	220.00	150.00	9006710040900
0.1673			4.250	220.00	150.00	9006710042500
0.1720	11/64		4.370	235.00	160.00	9006710043700
0.1732			4.400	235.00	160.00	9006710044000
0.1772		16	4.500	235.00	160.00	9006710045000
0.1811			4.600	235.00	160.00	9006710046000
0.1874	3/16		4.760	245.00	170.00	9006710047600
0.1890		12	4.800	245.00	170.00	9006710048000
0.1969			5.000	245.00	170.00	9006710050000
0.2008			5.100	245.00	170.00	9006710051000

Dec. inch	Diameter (d1)			l1 mm	l2 mm	EDP #
	Fract. inch	Wire / letter	mm			
0.2087			5.300	245.00	170.00	9006710053000
0.2165			5.500	260.00	180.00	9006710055000
0.2189	7/32		5.560	260.00	180.00	9006710055600
0.2343	15/64		5.950	260.00	180.00	9006710059500
0.2362			6.000	260.00	180.00	9006710060000
0.2402			6.100	275.00	190.00	9006710061000
0.2500	1/4	E	6.350	275.00	190.00	9006710063500
0.2520			6.400	275.00	190.00	9006710064000
0.2559			6.500	275.00	190.00	9006710065000
0.2677			6.800	290.00	200.00	9006710068000
0.2756			7.000	290.00	200.00	9006710070000
0.2953			7.500	290.00	200.00	9006710075000
0.3126	5/16		7.940	305.00	210.00	9006710079400
0.3150			8.000	305.00	210.00	9006710080000

Alternative Drill Series:

- #503 HSS, GT100, >10xD, 130 pt, Bright
- #619 Cobalt, GT100, >10xD, 130 pt, Bright