



15xD

Series 773

Application Materials:

-  Aluminum & Alloys
-  Cast Iron

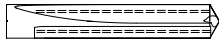
Twist Drills


Bright finish

RT 150 GN, Negative Helix

Carbide, RT 150 GG straight flute high penetration, 15xD,
120° point, special web thin, reinforced straight shank, LH helix, RH cut

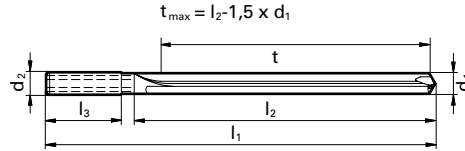
Cut Dia. = m7 tolerance range, Shank Dia. = h6



Coolant Through



Reinforced Straight Shank



Speeds & Feeds
information pg 456

Dec. inch	Diameter (d1)		d2 mm	l1 mm	l2 mm	EDP #	
	Fract. inch	Wire / letter					
0.1969			5.000	6.000	145.00	105.00	9007730050000
0.2362			6.000	6.000	145.00	105.00	9007730060000
0.3150			8.000	8.000	180.00	137.00	9007730080000
0.3543			9.000	10.000	217.00	170.00	9007730090000
0.3937			10.000	10.000	217.00	170.00	9007730100000
0.4331			11.000	12.000	258.00	205.00	9007730110000
0.4724			12.000	12.000	258.00	205.00	9007730120000
0.5512			14.000	14.000	290.00	236.00	9007730140000

Alternative Drill Series:

#5513 Carbide, RT150GG, 10xD, 120 pt, Bright

*Items listed in red are non-stocked items, and may take 2 - 6 weeks to receive