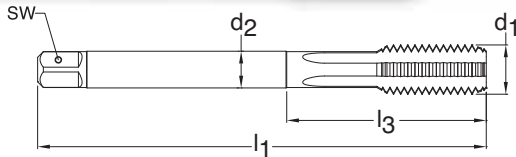


METRIC

NEW



Series 778
Standard DIN 376
Tool Material HSS-E (Cobalt)
Flute Straight flute
Chamfer Form C • 2-3
Class of Fit 6HX



Blind holes



TiCN coated

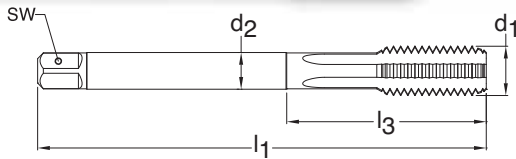


Axial coolant

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M16 X 2.00	D7/D8	13.835 - 14.210	4	12.00	9.00	110.00	N/A	16.000	9007780160000	●
M20 X 2.50	D7/D8	17.294 - 17.744	4	16.00	12.00	140.00	N/A	20.000	9007780200000	○
M24 X 3.00	D8/D9	20.752 - 21.252	5	18.00	14.50	160.00	N/A	24.000	9007780240000	●
M27 X 3.00	D8/D9	23.752 - 24.252	5	20.00	16.00	160.00	N/A	27.000	9007780270000	○
M30 X 3.50	D9/D10	26.211 - 26.771	5	22.00	18.00	180.00	N/A	30.000	9007780300000	●
M33 X 3.50	D9/D10	31.376 - 31.676	6	25.00	20.00	180.00	N/A	33.000	9007780330000	○
M36 X 4.00	D9/D10	31.670 - 32.270	6	28.00	22.00	200.00	N/A	36.000	9007780360000	○
M39 X 4.00	D10/D11	34.690 - 35.780	6	32.00	24.00	200.00	N/A	39.000	9007780390000	○

METRIC - EXTENDED LENGTH

NEW



Series 779
Standard ~DIN 376
Tool Material HSS-E (Cobalt)
Flute Straight flute
Chamfer Form C • 2-3
Class of Fit 6HX



Blind holes



TiCN coated



Axial coolant

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M16 X 2.00	D7/D8	13.835 - 14.210	3	12.00	9.00	160.00	N/A	16.000	9007790160000	○
M20 X 2.50	D7/D8	17.294 - 17.744	3	16.00	12.00	180.00	N/A	20.000	9007790200000	○
M24 X 3.00	D8/D9	20.752 - 21.252	4	18.00	14.50	200.00	N/A	24.000	9007790240000	○
M27 X 3.00	D8/D9	23.752 - 24.252	4	20.00	16.00	225.00	N/A	27.000	9007790270000	○
M30 X 3.50	D9/D10	26.211 - 26.711	4	22.00	18.00	250.00	N/A	30.000	9007790300000	○
M33 X 3.50	D9/D10	29.211 - 29.711	4	25.00	20.00	275.00	N/A	33.000	9007790330000	○
M36 X 4.00	D9/D10	31.670 - 32.270	5	28.00	22.00	300.00	N/A	36.000	9007790360000	○
M39 X 4.00	D11/D12	34.690 - 35.780	5	32.00	24.00	325.00	N/A	39.000	9007790390000	○