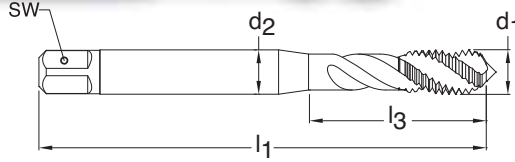


METRIC



Blind holes



Bright finish



External cooling

Series 889
Standard DIN 371
Tool Material HSS-E (Cobalt)
Spiral Flute 40° Helix
Chamfer Form C • 2-3
Class of Fit ISO 2(6H)



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M2 X 0.40	D2/D3	1.567 - 1.679	3	2.80	2.10	45.00	12.50	2.000	9008890020000	○
M2.2 X 0.45	D2/D3	1.713 - 1.838	3	2.80	2.10	45.00	13.50	2.200	9008890022000	●
M2.5 X 0.45	D2/D3	2.013 - 2.138	3	2.80	2.10	50.00	13.50	2.500	9008890025000	○
M2.6 X 0.45	D2/D3	2.110 - 2.240	3	2.80	2.10	50.00	13.50	2.600	9008890026000	○
M3 X 0.50	D3/D4	2.459 - 2.599	3	3.50	2.70	56.00	18.00	3.000	9008890030000	○
M3.5 X 0.60	D3/D4	2.850 - 3.010	3	4.00	3.00	56.00	20.00	3.500	9008890035000	○
M4 X 0.70	D3/D4	3.242 - 3.422	3	4.50	3.40	63.00	21.00	4.000	9008890040000	○
M5 X 0.80	D4/D5	4.134 - 4.334	3	6.00	4.90	70.00	25.00	5.000	9008890050000	○
M6 X 1.00	D4/D5	4.917 - 5.153	3	6.00	4.90	80.00	30.00	6.000	9008890060000	●
M8 X 1.25	D4/D5	6.647 - 6.912	3	8.00	6.20	90.00	35.00	8.000	9008890080000	●
M10 X 1.50	D4/D5	8.376 - 8.676	3	10.00	8.00	100.00	39.00	10.000	9008890100000	○

METRIC



Blind holes



Bright finish



External cooling

Series 2790
Standard DIN 371
Tool Material HSS-E PM
Spiral Flute 40° Helix
Chamfer Form E • 1.5-2
Class of Fit ISO 2(6H)



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M3 X 0.50	D2/D3	2.459 - 2.599	3	3.50	2.70	56.00	18.00	3.000	9027900030000	●
M4 X 0.70	D3/D4	3.242 - 3.422	3	4.50	3.40	63.00	21.00	4.000	9027900040000	●
M5 X 0.80	D3/D4	4.134 - 4.334	3	6.00	4.90	70.00	25.00	5.000	9027900050000	●
M6 X 1.00	D4/D5	4.917 - 5.153	3	6.00	4.90	80.00	30.00	6.000	9027900060000	●
M8 X 1.25	D4/D5	6.647 - 6.912	3	8.00	6.20	90.00	35.00	8.000	9027900080000	●
M10 X 1.50	D4/D5	8.376 - 8.676	3	10.00	8.00	100.00	39.00	10.000	9027900100000	●

METRIC



NEW



Blind holes



TICN coated



Axial coolant

Series 1152
Standard DIN 371
Tool Material HSS-E PM
Spiral Flute 50° Helix
Chamfer Form C • 2-3
Class of Fit ISO 2(6H)



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M5 X 0.80	D3/D4	4.134 - 4.334	3	6.00	4.90	70.00	25.00	5.000	9011520050000	○
M6 X 1.00	D4/D5	4.917 - 5.153	3	6.00	4.90	80.00	30.00	6.000	9011520060000	○
M8 X 1.25	D4/D5	6.647 - 6.912	3	8.00	6.20	90.00	35.00	8.000	9011520080000	○
M10 X 1.50	D4/D5	8.376 - 8.676	3	10.00	8.00	100.00	39.00	10.000	9011520100000	○