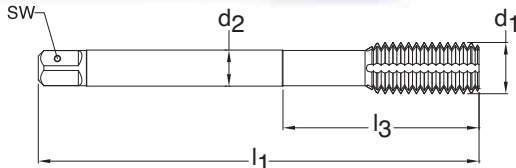


METRIC FINE



Through holes



Blind holes



TiN coated



External cooling

Series 927
Standard DIN 374
Tool Material HSS-E (Cobalt)
Flute Oil grooves
Chamfer Form C • 2-3
Class of Fit 6HX



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M6 X 0.75	D6/D7	5.620 - 5.700	4	4.50	3.40	80.00	N/A	6.004	9009270060040	●
M8 X 0.75	D7/D8	7.620 - 7.700	5	6.00	4.90	80.00	N/A	8.004	9009270080040	○
M8 X 1.00	D7/D8	7.520 - 7.620	5	6.00	4.90	90.00	N/A	8.005	9009270080050	●
M10 X 1.00	D7/D8	9.520 - 9.620	5	7.00	5.50	90.00	N/A	10.005	9009270100050	○
M10 X 1.25	D7/D8	9.360 - 9.470	5	7.00	5.50	100.00	N/A	10.006	9009270100060	●
M12 X 1.00	D7/D8	11.520 - 11.620	6	9.00	7.00	100.00	N/A	12.005	9009270120050	●
M12 X 1.25	D7/D8	11.360 - 11.470	6	9.00	7.00	100.00	N/A	12.006	9009270120060	●
M12 X 1.50	D8/D9	11.260 - 11.380	6	9.00	7.00	100.00	N/A	12.007	9009270120070	●
M14 X 1.00	D8/D9	13.520 - 13.620	6	11.00	9.00	100.00	N/A	14.005	9009270140050	○
M14 X 1.50	D10/D11	13.260 - 13.380	6	11.00	9.00	100.00	N/A	14.007	9009270140070	●
M16 X 1.00	D10/D11	15.520 - 15.620	6	12.00	9.00	100.00	N/A	16.005	9009270160050	○
M16 X 1.50	D10/D11	15.260 - 15.380	6	12.00	9.00	100.00	N/A	16.007	9009270160070	●
M18 X 1.00	D10/D11	17.520 - 17.620	6	14.00	11.00	110.00	N/A	18.005	9009270180050	○
M18 X 1.50	D10/D11	17.260 - 17.380	6	14.00	11.00	110.00	N/A	18.007	9009270180070	●
M20 X 1.00	D11/D12	19.520 - 19.620	7	16.00	12.00	125.00	N/A	20.005	9009270200050	○
M20 X 1.50	D11/D12	19.260 - 19.380	7	16.00	12.00	125.00	N/A	20.007	9009270200070	●
M22 X 1.50	D11/D12	21.260 - 21.440	7	18.00	14.50	125.00	N/A	22.007	9009270220070	●
M24 X 1.50	D11/D12	23.260 - 23.380	8	18.00	14.50	140.00	N/A	24.007	9009270240070	○