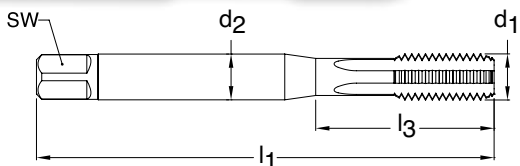


# METRIC

**NEW**



**Series 1008**  
**Standard DIN 371**  
**Tool Material Carbide**  
**Flute Straight flute**

**Chamfer Form E • 1.5-2**

**Class of Fit 6HX**



**Blind holes**



**Bright finish**



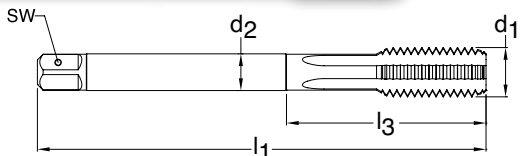
**Axial coolant**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
*M3 X 0.50	D3/D4	2.459 - 2.599	3	3.50	2.70	56.00	18.00	3.000	9010080030000	○
*M4 X 0.70	D4/D5	3.242 - 3.422	3	4.50	3.40	63.00	21.00	4.000	9010080040000	○
M5 X 0.80	D4/D5	4.134 - 4.334	4	6.00	4.90	70.00	25.00	5.000	9010080050000	○
M6 X 1.00	D5/D6	4.917 - 5.153	4	6.00	4.90	80.00	30.00	6.000	9010080060000	●
M8 X 1.25	D5/D6	6.647 - 6.912	4	8.00	6.20	90.00	35.00	8.000	9010080080000	●
M10 X 1.50	D5/D6	8.376 - 8.676	4	10.00	8.00	100.00	39.00	10.000	9010080100000	●

\* M3, M4 no axial coolant

# METRIC FINE

**NEW**



**Series 1009**  
**Standard DIN 371/374**  
**Tool Material Carbide**  
**Flute Straight flute**

**Chamfer Form E • 1.5-2**

**Class of Fit 6HX**



**Blind holes**



**Bright finish**



**Axial coolant**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M10 X 1.00	D5/D6	8.917 - 9.153	4	10.00	8.00	90.00	35.00	10.005	9010090100050	○
M12 X 1.00	D6/D7	10.917 - 11.153	4	9.00	7.00	100.00	N/A	12.005	9010090120050	○
M12 X 1.50	D6/D7	10.376 - 10.676	4	9.00	7.00	100.00	N/A	12.007	9010090120070	○
M14 X 1.50	D6/D7	12.376 - 12.676	4	11.00	9.00	100.00	N/A	14.007	9010090140070	○
M16 X 1.50	D6/D7	14.376 - 14.676	4	12.00	9.00	100.00	N/A	16.007	9010090160070	○

Cast Iron and Abrasive Materials