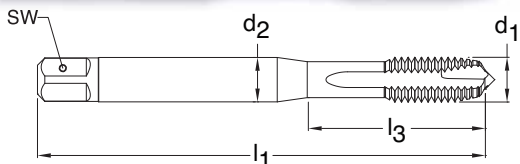
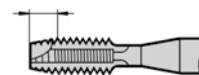


UNJF Ti/Ni and Ti/Ni Alloys

NEW



Series 1060
Standard DIN 371/376
Tool Material HSS-E PM
Spiral Point Straight flute
Chamfer Form B • 3.5 - 5
Class of Fit 3BX

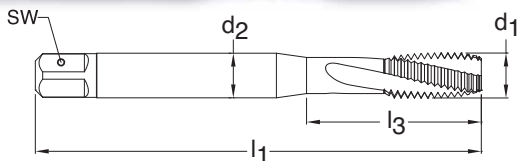


Through holes **TiCN coated** **External cooling**

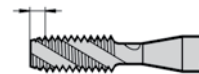
d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
6-40	H2/H3	0.114 - 0.120	3	4.00	3.00	56.00	20.00	3.505	9010600035050	●
10-32	H2/H3	0.160 - 0.168	3	6.00	4.90	70.00	25.00	4.826	9010600048260	●
12-28	H2/H3	0.181 - 0.190	3	6.00	4.90	80.00	30.00	5.486	9010600054860	●
1/4-28	H3/H4	0.215 - 0.223	4	7.00	5.50	80.00	30.00	6.350	9010600063500	●
5/16-24	H3/H4	0.272 - 0.280	4	8.00	6.20	90.00	35.00	7.938	9010600079380	●
3/8-24	H3/H4	0.334 - 0.342	4	10.00	8.00	100.00	39.00	9.525	9010600095250	●
7/16-20	H3/H4	0.389 - 0.397	4	8.00	6.20	100.00	N/A	11.113	9010600111130	●
1/2-20	H3/H4	0.451 - 0.459	4	9.00	7.00	100.00	N/A	12.700	9010600127000	●
5/8-18	H3/H4	0.571 - 0.579	4	12.00	9.00	100.00	N/A	15.875	9010600158750	●

UNJF Ti / Ti Alloys

NEW



Series 1064
Standard DIN 371/376
Tool Material HSS-E PM
Spiral Flute 15° Helix
Chamfer Form C • 2-3
Class of Fit 3BX



Blind holes **TiCN coated** **External cooling**

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
6-40	H2/H3	0.114 - 0.120	3	4.00	3.00	56.00	20.00	3.505	9010640035050	●
8-36	H2/H3	0.137 - 0.144	3	4.50	3.40	63.00	21.00	4.166	9010640041660	●
10-32	H2/H3	0.160 - 0.168	3	6.00	4.90	70.00	25.00	4.826	9010640048260	●
12-28	H3/H4	0.181 - 0.190	3	6.00	4.90	80.00	30.00	5.486	9010640054860	●
1/4-28	H3/H4	0.215 - 0.223	3	7.00	5.50	80.00	30.00	6.350	9010640063500	●
5/16-24	H3/H4	0.272 - 0.280	3	8.00	6.20	90.00	35.00	7.938	9010640079380	●
3/8-24	H3/H4	0.334 - 0.342	3	10.00	8.00	100.00	39.00	9.525	9010640095250	●
7/16-20	H3/H4	0.389 - 0.397	4	8.00	6.20	100.00	N/A	11.113	9010640111130	●
1/2-20	H3/H4	0.451 - 0.459	4	9.00	7.00	100.00	N/A	12.700	9010640127000	●
5/8-18	H4/H5	0.571 - 0.579	4	12.00	9.00	100.00	N/A	15.875	9010640158750	●

"Tap drill Range" given is per the Class of Fit shown per Series #
 Additional Tap Drill sizes & percent of thread engagement can be found on pages 199 - 206.