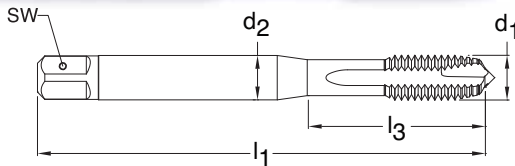


## METRIC "J" Ti/Ni and Ti/Ni Alloys

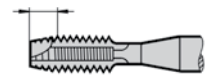
**NEW**



**Series 1057**  
**Standard DIN 371/376**  
**Tool Material HSS-E PM**  
**Spiral Point Straight flute**

**Chamfer Form B • 3.5 - 5**

**Class of Fit 4HX**



**Through holes**



**TiCN coated**

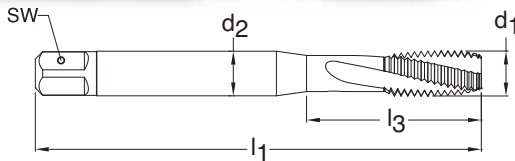


**External cooling**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M3 X 0.50	D1/D2	2.513 - 2.653	3	3.50	2.70	56.00	18.00	3.000	9010570030000	○
M4 X 0.70	D2/D3	3.318 - 3.498	3	4.50	3.40	63.00	21.00	4.000	9010570040000	○
M5 X 0.80	D2/D3	4.221 - 4.421	3	6.00	4.90	70.00	25.00	5.000	9010570050000	○
M6 X 1.00	D3/D4	5.026 - 5.216	3	6.00	4.90	80.00	30.00	6.000	9010570060000	●
M8 X 1.25	D3/D4	6.782 - 6.994	4	8.00	6.20	90.00	35.00	8.000	9010570080000	●
M10 X 1.50	D3/D4	8.539 - 8.775	4	10.00	8.00	100.00	39.00	10.000	9010570100000	●
M12 X 1.75	D4/D5	10.295 - 10.560	4	9.00	7.00	110.00	N/A	12.000	9010570120000	○
M16 X 2.00	D5/D6	14.051 - 14.351	4	12.00	9.00	110.00	N/A	16.000	9010570160000	○

## METRIC "J" Ti / Ti Alloys

**NEW**



**Series 1061**  
**Standard DIN 371/376**  
**Tool Material HSS-E PM**  
**Spiral Flute 15° Helix**

**Chamfer Form C • 2-3**

**Class of Fit 4HX**



**Blind holes**



**TiCN coated**



**External cooling**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M3 X 0.50	D1/D2	2.513 - 2.653	3	3.50	2.70	56.00	18.00	3.000	9010610030000	○
M4 X 0.70	D2/D3	3.318 - 3.498	3	4.50	3.40	63.00	21.00	4.000	9010610040000	○
M5 X 0.80	D2/D3	4.221 - 4.421	3	6.00	4.90	70.00	25.00	5.000	9010610050000	○
M6 X 1.00	D3/D4	5.026 - 5.216	3	6.00	4.90	80.00	30.00	6.000	9010610060000	●
M8 X 1.25	D3/D4	6.782 - 6.994	3	8.00	6.20	90.00	35.00	8.000	9010610080000	●
M10 X 1.50	D3/D4	8.539 - 8.775	3	10.00	8.00	100.00	39.00	10.000	9010610100000	●
M12 X 1.75	D4/D5	10.295 - 10.56	4	9.00	7.00	110.00	N/A	12.000	9010610120000	○
M16 X 2.00	D5/D6	14.051 - 14.351	4	12.00	9.00	110.00	N/A	16.000	9010610160000	○