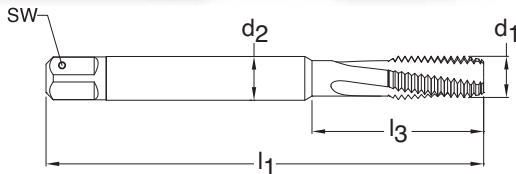
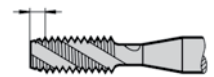


# METRIC "J" Ni / Ni Alloys

**NEW**



**Series 1065**  
**Standard DIN 371/376**  
**Tool Material HSS-E PM**  
**Spiral Flute 10° Helix**  
**Chamfer Form C • 2-3**  
**Class of Fit 4HX**

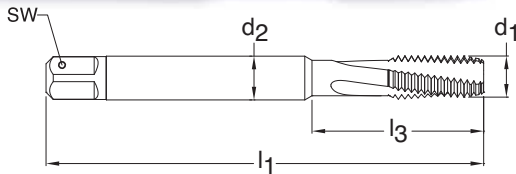


**Blind holes**      **TiAlN coated**      **External cooling**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M3 X 0.50	D1/D2	2.513 - 2.653	3	3.50	2.70	56.00	18.00	3.000	9010650030000	○
M4 X 0.70	D2/D3	3.318 - 3.498	3	4.50	3.40	63.00	21.00	4.000	9010650040000	○
M5 X 0.80	D2/D3	4.221 - 4.421	3	6.00	4.90	70.00	25.00	5.000	9010650050000	○
M6 X 1.00	D3/D4	5.026 - 5.216	3	6.00	4.90	80.00	30.00	6.000	9010650060000	●
M8 X 1.25	D3/D4	6.782 - 6.994	3	8.00	6.20	90.00	35.00	8.000	9010650080000	●
M10 X 1.50	D3/D4	8.539 - 8.775	3	10.00	8.00	100.00	39.00	10.000	9010650100000	●
M12 X 1.75	D4/D5	10.295 - 10.560	4	9.00	7.00	110.00	N/A	12.000	9010650120000	○
M16 X 2.00	D5/D6	14.051 - 14.351	4	12.00	9.00	110.00	N/A	16.000	9010650160000	○

# METRIC "J" FINE Ni / Ni Alloys

**NEW**



**Series 1066**  
**Standard DIN 371**  
**Tool Material HSS-E PM**  
**Spiral Flute 10° Helix**  
**Chamfer Form C • 2-3**  
**Class of Fit 4HX**



**Blind holes**      **TiAlN coated**      **External cooling**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M6 X 0.50	D2/D3	5.513 - 5.625	3	6.00	4.90	80.00	30.00	6.003	9010660060030	○
M6 X 0.75	D2/D3	5.269 - 5.419	3	6.00	4.90	80.00	30.00	6.004	9010660060040	○
M8 X 0.50	D2/D3	7.513 - 7.625	3	8.00	6.20	80.00	30.00	8.003	9010660080030	○
M8 X 0.75	D2/D3	7.269 - 7.419	3	8.00	6.20	80.00	30.00	8.004	9010660080040	○
M8 X 1.00	D3/D4	7.026 - 7.216	3	8.00	6.20	90.00	35.00	8.005	9010660080050	○
M10 X 1.00	D3/D4	9.026 - 9.216	3	10.00	8.00	90.00	35.00	10.005	9010660100050	○
M10 X 1.25	D3/D4	8.782 - 8.994	3	10.00	8.00	100.00	39.00	10.006	9010660100060	○

"Tap drill Range" given is per the Class of Fit shown per Series #  
 Additional Tap Drill sizes & percent of thread engagement can be found on pages 199 - 206.