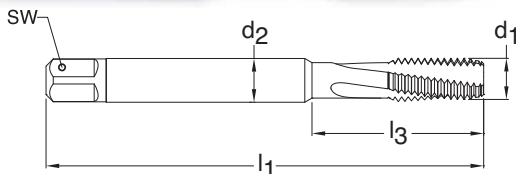


UNJC Ni / Ni Alloys

NEW



Blind holes

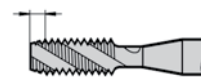


TiAlN coated



External cooling

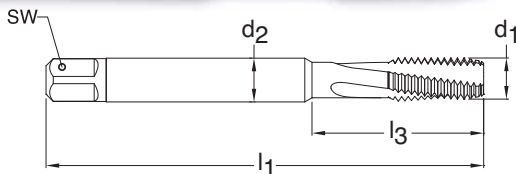
Series 1067
Standard DIN 371/376
Tool Material HSS-E PM
Spiral Flute 10° Helix
Chamfer Form C • 2-3
Class of Fit 3BX



d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
6-32	H2/H3	0.108 - 0.116	3	4.00	3.00	56.00	20.00	3.505	9010670035050	●
8-32	H2/H3	0.134 - 0.142	3	4.50	3.40	63.00	21.00	4.166	9010670041660	●
10-24	H3/H4	0.149 - 0.160	3	6.00	4.90	70.00	25.00	4.826	9010670048260	●
12-24	H3/H4	0.175 - 0.185	3	6.00	4.90	80.00	30.00	5.486	9010670054860	●
1/4-20	H3/H4	0.201 - 0.212	3	7.00	5.50	80.00	30.00	6.350	9010670063500	●
5/16-18	H3/H4	0.258 - 0.269	3	8.00	6.20	90.00	35.00	7.938	9010670079380	●
3/8-16	H3/H4	0.314 - 0.325	3	10.00	8.00	100.00	39.00	9.525	9010670095250	●
7/16-14	H3/H4	0.368 - 0.379	4	8.00	6.20	100.00	N/A	11.113	9010670111130	●
1/2-13	H3/H4	0.425 - 0.437	4	9.00	7.00	110.00	N/A	12.700	9010670127000	●
5/8-11	H3/H4	0.536 - 0.547	4	12.00	9.00	110.00	N/A	15.875	9010670158750	●

UNJF Ni / Ni Alloys

NEW



Blind holes

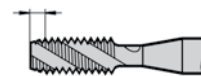


TiAlN coated



External cooling

Series 1068
Standard DIN 371/376
Tool Material HSS-E PM
Spiral Flute 10° Helix
Chamfer Form C • 2-3
Class of Fit 3BX



d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
6-40	H2/H3	0.114 - 0.120	3	4.00	3.00	56.00	20.00	3.505	9010680035050	●
8-36	H2/H3	0.137 - 0.144	3	4.50	3.40	63.00	21.00	4.166	9010680041660	●
10-32	H3/H4	0.160 - 0.168	3	6.00	4.90	70.00	25.00	4.826	9010680048260	●
12-28	H3/H4	0.181 - 0.190	3	6.00	4.90	80.00	30.00	5.486	9010680054860	●
1/4-28	H3/H4	0.215 - 0.223	3	7.00	5.50	80.00	30.00	6.350	9010680063500	●
5/16-24	H3/H4	0.272 - 0.280	3	8.00	6.20	90.00	35.00	7.938	9010680079380	●
3/8-24	H3/H4	0.334 - 0.342	3	10.00	8.00	100.00	39.00	9.525	9010680095250	●
7/16-20	H3/H4	0.389 - 0.397	4	8.00	6.20	100.00	N/A	11.113	9010680111130	●
1/2-20	H3/H4	0.451 - 0.459	4	9.00	7.00	100.00	N/A	12.700	9010680127000	●
5/8-18	H3/H4	0.571 - 0.579	4	12.00	9.00	100.00	N/A	15.875	9010680158750	●