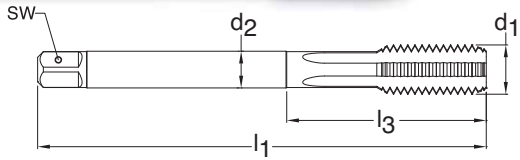


UNF



Series 1989
Standard DIN 374
Tool Material HSS-E (Cobalt)
Flute Straight flute
Chamfer Form C • 2-3
Class of Fit 2B

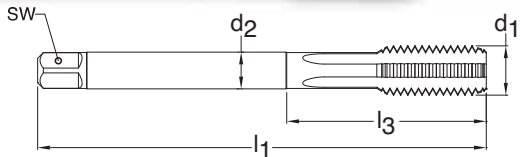


- Through holes**
- Blind holes**
- Steam oxide**
- External cooling**

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
3-56	H2/H3	0.080 - 0.086	3	1.80	N/A	50.00	N/A	2.515	9019890025150	○
1/4-28	H3/H4	0.211 - 0.220	4	4.50	3.40	80.00	N/A	6.350	9019890063500	○
5/16-24	H3/H4	0.267 - 0.277	4	6.00	4.90	90.00	N/A	7.938	9019890079380	●
3/8-24	H3/H4	0.330 - 0.340	4	7.00	5.50	90.00	N/A	9.525	9019890095250	●
7/16-20	H4/H5	0.383 - 0.395	4	8.00	6.20	100.00	N/A	11.113	9019890111130	○
1/2-20	H4/H5	0.446 - 0.457	4	9.00	7.00	100.00	N/A	12.700	9019890127000	○
9/16-18	H4/H5	0.502 - 0.515	4	11.00	9.00	100.00	N/A	14.288	9019890142880	●
3/4-16	H5/H6	0.682 - 0.696	5	14.00	11.00	110.00	N/A	19.050	9019890190500	●
7/8-14	H6/H7	0.798 - 0.813	5	18.00	14.50	125.00	N/A	22.225	9019890222250	●

UNC

NEW



Series 1082
Standard DIN 374
Tool Material HSS-E (Cobalt)
Flute Straight flute
Chamfer Form C • 2-3
Class of Fit 2B



- Blind holes**
- TiAlN coated**
- Axial coolant**

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
10-32	H3/H4	0.156 - 0.164	4	3.50	2.70	70.00	N/A	4.826	9010820048260	○
12-28	H3/H4	0.177 - 0.186	4	4.00	3.00	80.00	N/A	5.486	9010820054860	○
1/4-28	H4/H5	0.211 - 0.220	4	4.50	3.40	80.00	N/A	6.350	9010820063500	●
5/16-24	H4/H5	0.267 - 0.277	4	6.00	4.90	90.00	N/A	7.938	9010820079380	●
3/8-24	H5/H6	0.330 - 0.340	4	7.00	5.50	90.00	N/A	9.525	9010820095250	●
7/16-20	H5/H6	0.383 - 0.395	4	8.00	6.20	100.00	N/A	11.113	9010820111130	●
1/2-20	H5/H6	0.446 - 0.457	4	9.00	7.00	100.00	N/A	12.700	9010820127000	●
5/8-18	H5/H6	0.565 - 0.578	4	12.00	9.00	100.00	N/A	15.875	9010820158750	●
3/4-16	H5/H6	0.682 - 0.696	5	14.00	11.00	110.00	N/A	19.050	9010820190500	●
7/8-14	H6/H7	0.798 - 0.813	5	18.00	14.50	125.00	N/A	22.225	9010820222250	●