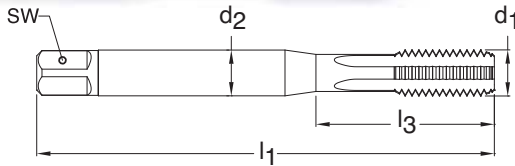


UNC



Series 1979
Standard DIN 371
Tool Material HSS-E (Cobalt)
Flute Straight flute
Chamfer Form C • 2-3
Class of Fit 2B

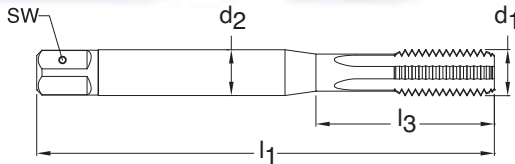


Through holes
 Blind holes
 Steam oxide
 External cooling

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
2-56	H2/H3	0.067 - 0.074	3	2.80	2.10	45.00	13.50	2.184	9019790021840	○
4-40	H2/H3	0.085 - 0.094	3	3.50	2.70	56.00	18.00	2.845	9019790028450	○
12-24	H3/H4	0.171 - 0.181	4	6.00	4.90	80.00	30.00	5.486	9019790054860	○
1/4-20	H4/H5	0.196 - 0.207	4	7.00	5.50	80.00	30.00	6.350	9019790063500	○
5/16-18	H4/H5	0.252 - 0.265	4	8.00	6.20	90.00	35.00	7.938	9019790079380	●
3/8-16	H5/H6	0.307 - 0.321	4	10.00	8.00	100.00	39.00	9.525	9019790095250	●

UNC

NEW



Series 1085
Standard DIN 371
Tool Material HSS-E (Cobalt)
Flute Straight flute
Chamfer Form C • 2-3
Class of Fit 2B



Blind holes
 TiAlN coated
 Axial coolant

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
10 -24	H3/H4	0.145 - 0.155	4	6.00	4.90	70.00	25.00	4.826	9010850048260	○
12-24	H3/H4	0.171 - 0.181	4	6.00	4.90	80.00	30.00	5.486	9010850054860	○
1/4"-20	H4/H5	0.196 - 0.207	4	7.00	5.50	80.00	30.00	6.350	9010850063500	●
5/16"-18	H4/H5	0.252 - 0.265	4	8.00	6.20	90.00	35.00	7.938	9010850079380	●
3/8"-16	H5/H6	0.307 - 0.321	4	10.00	8.00	100.00	39.00	9.525	9010850095250	●