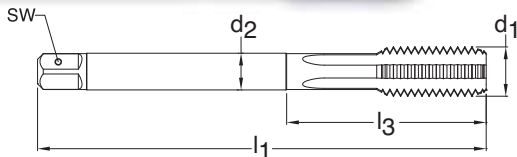


UNC



Series 1984
Standard DIN 376
Tool Material HSS-E (Cobalt)
Flute Straight flute
Chamfer Form C • 2-3
Class of Fit 2B



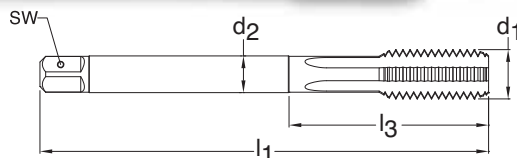
■ Through holes
 ■ Blind holes
 ● Steam oxide
 External cooling

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
7/16-14	H5/H6	0.360 - 0.376	4	8.00	6.20	100.00	N/A	11.113	9019840111130	○
1/2-13	H5/H6	0.417 - 0.434	4	9.00	7.00	110.00	N/A	12.700	9019840127000	●
9/16-12	H5/H6	0.472 - 0.490	4	11.00	9.00	110.00	N/A	14.288	9019840142880	○
5/8-11	H5/H6	0.527 - 0.546	4	12.00	9.00	110.00	N/A	15.875	9019840158750	○
3/4-10	H5/H6	0.642 - 0.663	5	14.00	11.00	125.00	N/A	19.050	9019840190500	●

Cast Iron and Abrasive Materials

UNF

NEW



Series 1086
Standard DIN 376
Tool Material HSS-E (Cobalt)
Flute Straight flute
Chamfer Form C • 2-3
Class of Fit 2B



■ Blind holes
 A TiAIN coated
 ▶ Axial coolant

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
7/16-14	H5/H6	0.360 - 0.376	4	8.00	6.20	100.00	N/A	11.113	9010860111130	●
1/2-13	H5/H6	0.417 - 0.434	4	9.00	7.00	110.00	N/A	12.700	9010860127000	●
5/8-11	H5/H6	0.527 - 0.546	4	12.00	9.00	110.00	N/A	15.875	9010860158750	●
3/4-10	H5/H6	0.642 - 0.663	5	14.00	11.00	125.00	N/A	19.050	9010860190500	●
7/8-9	H6/H7	0.755 - 0.778	5	18.00	14.50	140.00	N/A	22.225	9010860222250	●

"Tap drill Range" given is per the Class of Fit shown per Series #
 Additional Tap Drill sizes & percent of thread engagement can be found on pages 199 - 206.