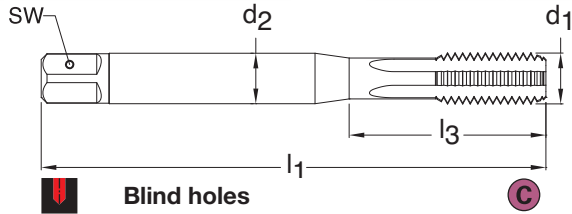


METRIC



Blind holes



TiCN coated



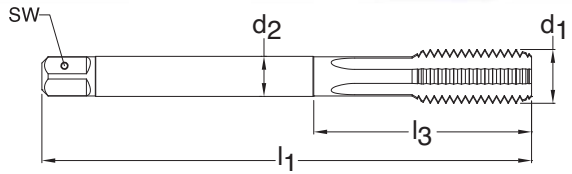
Axial coolant

Series 302
Standard DIN 371
Tool Material HSS-E-PM
Flute Straight Flute
Chamfer Form C • 2-3
Class of Fit 6HX



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M 5 X 0.80	D4/D5	4.134 - 4.334	3	6.00	4.90	70.00	25.00	5.000	9003020050000	○
M 6 X 1.00	D5/D6	4.917 - 5.153	3	6.00	4.90	80.00	30.00	6.000	9003020060000	●
M 8 X 1.25	D5/D6	6.647 - 6.912	3	8.00	6.20	90.00	35.00	8.000	9003020080000	●
M10 X 1.50	D5/D6	8.376 - 8.676	3	10.00	8.00	100.00	39.00	10.000	9003020100000	●

METRIC



Blind holes



TiCN coated



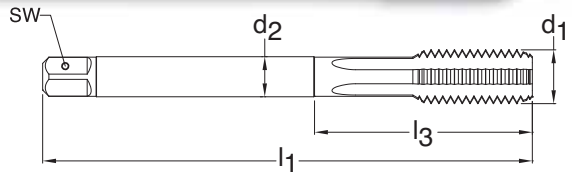
Axial coolant

Series 297
Standard DIN 376
Tool Material HSS-E-PM
Flute Straight Flute
Chamfer Form C • 2-3
Class of Fit 6HX



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M10 X 1.50	D5/D6	8.376 - 8.676	3	7.00	5.50	100.00	N/A	10.000	9002970100000	●
M12 X 1.75	D6/D7	10.106 - 10.441	3	9.00	7.00	110.00	N/A	12.000	9002970120000	●
M14 X 2.00	D6/D7	11.835 - 12.210	3	11.00	9.00	110.00	N/A	14.000	9002970140000	○

METRIC FINE



Blind holes



TiCN coated



Axial coolant

Series 1090
Standard DIN 374
Tool Material HSS-E-PM
Flute Straight Flute
Chamfer Form C • 2-3
Class of Fit 6HX



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M5 X 0.50	D4/D5	4.459 - 4.599	3	3.50	2.70	70.00	N/A	5.003	9010900050030	○
M 6 X 0.50	D5/D6	5.460 - 5.600	3	4.50	3.40	80.00	N/A	6.003	9010900060030	○
M6 X 0.75	D5/D6	5.188 - 5.378	3	4.50	3.40	80.00	N/A	6.004	9010900060040	○
M8 X 0.75	D5/D6	7.188 - 7.378	3	6.00	4.90	80.00	N/A	8.004	9010900080040	○
M8 X 1.00	D5/D6	6.917 - 7.153	3	6.00	4.90	90.00	N/A	8.005	9010900080050	●
M10 X 1.00	D5/D6	8.917 - 9.153	3	7.00	5.50	90.00	N/A	10.005	9010900100050	●
M10 X 1.25	D5/D6	8.647 - 8.912	3	7.00	5.50	100.00	N/A	10.006	9010900100060	○
M12 X 1.00	D5/D6	10.917 - 11.153	3	9.00	7.00	100.00	N/A	12.005	9010900120050	●
M12 X 1.25	D5/D6	10.647 - 10.912	3	9.00	7.00	100.00	N/A	12.006	9010900120060	●
M12 X 1.50	D5/D6	10.376 - 10.676	3	9.00	7.00	100.00	N/A	12.007	9010900120070	●
M14 X 1.50	D5/D6	12.376 - 12.676	3	11.00	9.00	100.00	N/A	14.007	9010900140070	●
M16 X 1.50	D5/D6	14.376 - 14.676	4	12.00	9.00	100.00	N/A	16.007	9010900160070	○