

5xD



Bright finish



Coolant Through

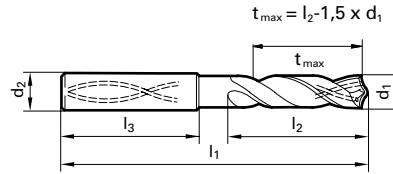
Reinforced Straight Shank
w/Whistle NotchSpeeds & Feeds
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Series 1131




GT 80 Parabolic

Cobalt, GT 80 IC, jobber length, 130° point, special web thinned
all dia., reinforced straight shank w/whistle notch, RH helix

Cut / Shank Dia. = h8 tolerance range



Application Materials:

-  General Steels/Brass
-  Universal Steels
-  Cast Iron

Diameter (d1)		Wire / letter	d2	l1	l2	EDP #	
Dec. inch	Fract. inch						mm
0.1969			5.000	6.000	82.00	44.00	9011310050000
0.2165			5.500	6.000	82.00	44.00	9011310055000
0.2362			6.000	6.000	82.00	44.00	9011310060000
0.2500	1/4	E	6.350	8.000	91.00	53.00	9011310063500
0.2559			6.500	8.000	91.00	53.00	9011310065000
0.2677			6.800	8.000	91.00	53.00	9011310068000
0.2756			7.000	8.000	91.00	53.00	9011310070000
0.2811	9/32	K	7.140	8.000	91.00	53.00	9011310071400
0.2953			7.500	8.000	91.00	53.00	9011310075000
0.3071			7.800	8.000	91.00	53.00	9011310078000
0.3126	5/16		7.940	8.000	91.00	53.00	9011310079400
0.3150			8.000	8.000	91.00	53.00	9011310080000
0.3346			8.500	10.000	103.00	61.00	9011310085000
0.3437	11/32		8.730	10.000	103.00	61.00	9011310087300
0.3543			9.000	10.000	103.00	61.00	9011310090000
0.3740			9.500	10.000	103.00	61.00	9011310095000
0.3748	3/8		9.520	10.000	103.00	61.00	9011310095200
0.3937			10.000	10.000	103.00	61.00	9011310100000
0.4016			10.200	12.000	118.00	71.00	9011310102000
0.4063	13/32		10.320	12.000	118.00	71.00	9011310103200
0.4134			10.500	12.000	118.00	71.00	9011310105000
0.4331			11.000	12.000	118.00	71.00	9011310110000
0.4374	7/16		11.110	12.000	118.00	71.00	9011310111100
0.4528			11.500	12.000	118.00	71.00	9011310115000
0.4689	15/32		11.910	12.000	118.00	71.00	9011310119100
0.4724			12.000	12.000	118.00	71.00	9011310120000

Diameter (d1)		Wire / letter	d2	l1	l2	EDP #	
Dec. inch	Fract. inch						mm
0.4921			12.500	14.000	124.00	77.00	9011310125000
0.5000	1/2		12.700	14.000	124.00	77.00	9011310127000
0.5118			13.000	14.000	124.00	77.00	9011310130000
0.5311	17/32		13.490	14.000	124.00	77.00	9011310134900
0.5315			13.500	14.000	124.00	77.00	9011310135000
0.5512			14.000	14.000	124.00	77.00	9011310140000
0.5626	9/16		14.290	16.000	133.00	83.00	9011310142900
0.5709			14.500	16.000	133.00	83.00	9011310145000
0.5906			15.000	16.000	133.00	83.00	9011310150000
0.5937	19/32		15.080	16.000	133.00	83.00	9011310150800
0.6102			15.500	16.000	133.00	83.00	9011310155000
0.6248	5/8		15.870	16.000	133.00	83.00	9011310158700
0.6299			16.000	16.000	133.00	83.00	9011310160000
0.6496			16.500	18.000	143.00	93.00	9011310165000
0.6693			17.000	18.000	143.00	93.00	9011310170000
0.6890			17.500	18.000	143.00	93.00	9011310175000
0.7087			18.000	18.000	143.00	93.00	9011310180000
0.7283			18.500	20.000	153.00	101.00	9011310185000
0.7480			19.000	20.000	153.00	101.00	9011310190000
0.7677			19.500	20.000	153.00	101.00	9011310195000
0.7874			20.000	20.000	153.00	101.00	9011310200000

Alternative Drill Series:

#1132 Cobalt, GT80IC, 5xD, 130 pt, TiN