9011830063500
Drill, 1/4 5xD, RT 100 U, Carbide, TiN, Coolant through

## >> Item Info

| EDP \# | 9011830063500 |
| :--- | ---: |
| Series | 1183 |
| Order Code | 6.350 |
| Coating | TiN |
| Coolant Through | Yes |
| Cutting Direction | RH |
| Drilling Depth | $5 \times \mathrm{xD}$ |
| Material | Carbide |
| Point Angle | $140^{\circ}$ |
| Shank | HE |
| Type | RT 100 U |
| Tolerance | $\mathrm{m7}$ |

## >> Features

- facet point grind
- main cutting edge form straigh
- optimized cutting geometry


## >> Suggested Materials

## - Aluminum

- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels


## >> Technical Specs



|  |  | Cut $\varnothing$ | Cut $\varnothing$ | Cut $\varnothing$ | Cut $\varnothing$ | Shank $\varnothing$ | OAL | Flute Length | Drilling Depth | Drilling Depth | Shank Length |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| EDP \# | Code No. | d1 | d1 | d1 | d1 | d2 | 11 | 12 | tmax | tmax | 13 | Shank Type | Flutes |
|  |  | mm | inch | frac. | wire / letter | mm | mm | mm | mm | inch | mm |  |  |
| $\begin{gathered} 9011830063 \\ 500 \end{gathered}$ | 6.350 | 6.350 | 0.2500 | 1/4 | E | 8.00 | 91.00 | 53.00 | 43.48 | 1.712 | 36.00 | whistle notch | 2 |

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${ }^{* * *}$ DISCLAIMER: Data on this PDF is subject to change at any time without notice.

