

Use this number when searching for this item:

9011830085000

Drill, 8.5mm 5xD, RT 100 U, Carbide, TiN, Coolant through



>> Item Info

EDP#	9011830085000
Series	1183
Order Code	8.500
Coating	TiN
Coolant Through	Yes
Cutting Direction	RH
Drilling Depth	5xD
Material	Carbide
Point Angle	140°
Shank	HE
Туре	RT 100 U
Tolerance	m7

>> Features

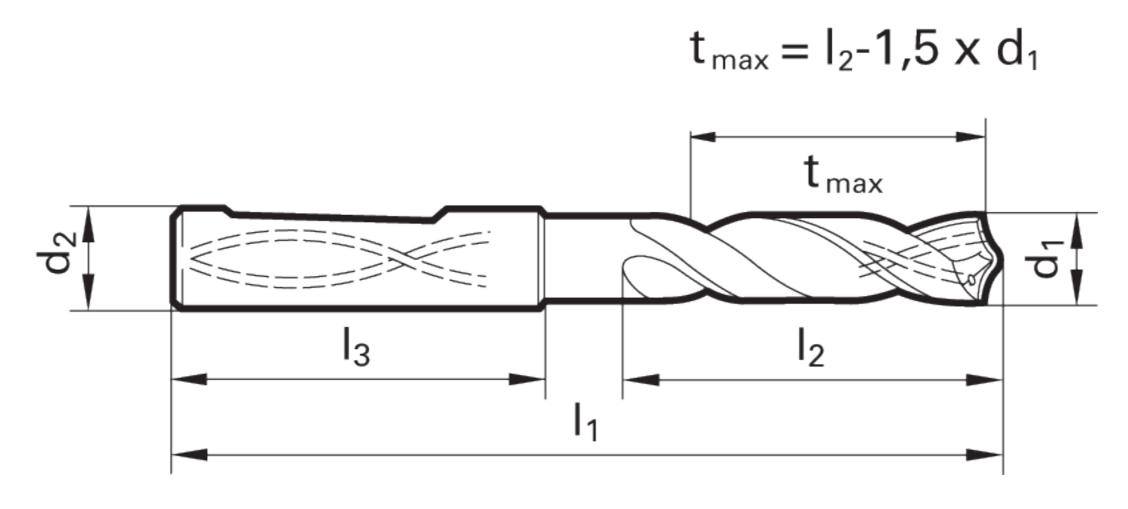
- facet point grind

- main cutting edge form straight
- optimized cutting geometry

>> Suggested Materials

- Aluminum
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

>> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP#	Code No.	d1	d1	d1	d1	d2	l1	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9011830085	8.500	8.500	0.3346			10.00	103.00	61.00	48.25	1.900	40.00	whistle notch	2



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