

Use this number when searching for this item:

### 9011830103200

#### Drill, 13/32 5xD, RT 100 U, Carbide, TiN, Coolant through



#### >> Item Info

EDP#	9011830103200
Series	1183
Order Code	10.320
Coating	TiN
Coolant Through	Yes
Cutting Direction	RH
Drilling Depth	5xD
Material	Carbide
Point Angle	140°
Shank	HE
Туре	RT 100 U
Tolerance	m7

#### >> Features

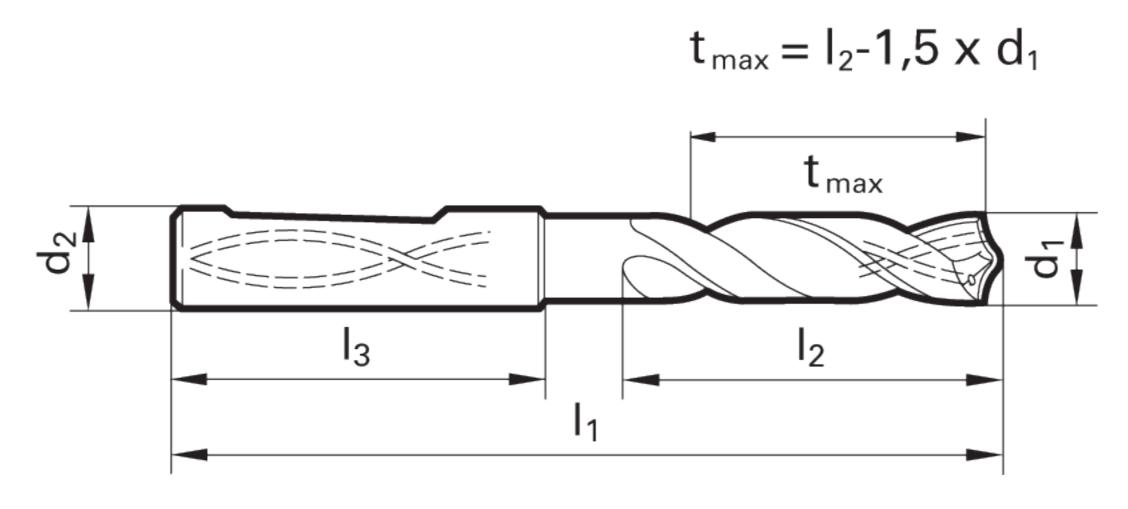
- facet point grind

- main cutting edge form straight
- optimized cutting geometry

# >> Suggested Materials

- Aluminum
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

## >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP#	Code No.	d1	d1	d1	d1	d2	I1	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9011830103	10.320	10.320	0.4063	13/32		12.00	118.00	71.00	55.52	2.186	45.00	whistle notch	2



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