

Use this number when searching for this item:

## 9011830138900

#### Drill, 35/64 5xD, RT 100 U, Carbide, TiN, Coolant through



### >> Item Info

EDP#	9011830138900
Series	1183
Order Code	13.890
Coating	TiN
Coolant Through	Yes
<b>Cutting Direction</b>	RH
Drilling Depth	5xD
Material	Carbide
Point Angle	140°
Shank	HE
Туре	RT 100 U
Tolerance	m7

#### >> Features

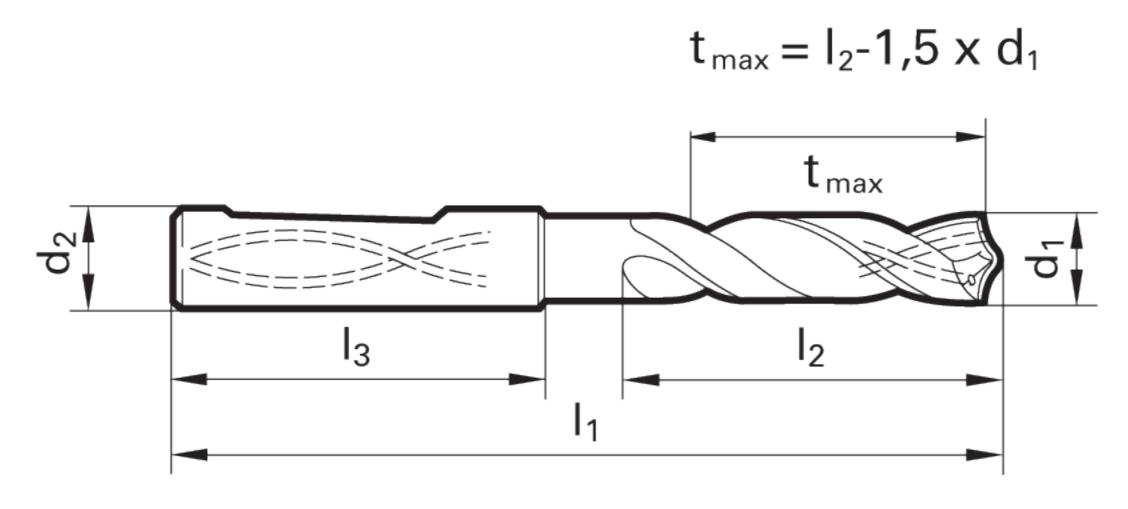
- facet point grind

- main cutting edge form straight
- optimized cutting geometry

# >> Suggested Materials

- Aluminum
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

# >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP#	Code No.	d1	d1	d1	d1	d2	<b>I</b> 1	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9011830138 900	13.890	13.890	0.5469	35/64		14.00	124.00	77.00	56.17	2.211	45.00	whistle notch	2



<sup>\*\*\*</sup> **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.