

Use this number when searching for this item:

9011830158000

Drill, 15.8mm 5xD, RT 100 U, Carbide, TiN, Coolant through



>> Item Info

Series1183Order Code15.800CoatingTiNCoolant ThroughYesCutting DirectionRHDrilling Depth5xDMaterialCarbidePoint Angle140°ShankHETypeRT 100 UTolerancem7	EDP#	9011830158000
CoatingTiNCoolant ThroughYesCutting DirectionRHDrilling Depth5xDMaterialCarbidePoint Angle140°ShankHETypeRT 100 U	Series	1183
Coolant ThroughYesCutting DirectionRHDrilling Depth5xDMaterialCarbidePoint Angle140°ShankHETypeRT 100 U	Order Code	15.800
Cutting DirectionRHDrilling Depth5xDMaterialCarbidePoint Angle140°ShankHETypeRT 100 U	Coating	TiN
Drilling Depth5xDMaterialCarbidePoint Angle140°ShankHETypeRT 100 U	Coolant Through	Yes
Material Carbide Point Angle 140° Shank HE Type RT 100 U	Cutting Direction	RH
Point Angle Shank HE Type	Drilling Depth	5xD
Shank HE Type RT 100 U	Material	Carbide
Type RT 100 U	Point Angle	140°
	Shank	HE
Tolerance m7	Туре	RT 100 U
	Tolerance	m7

>> Features

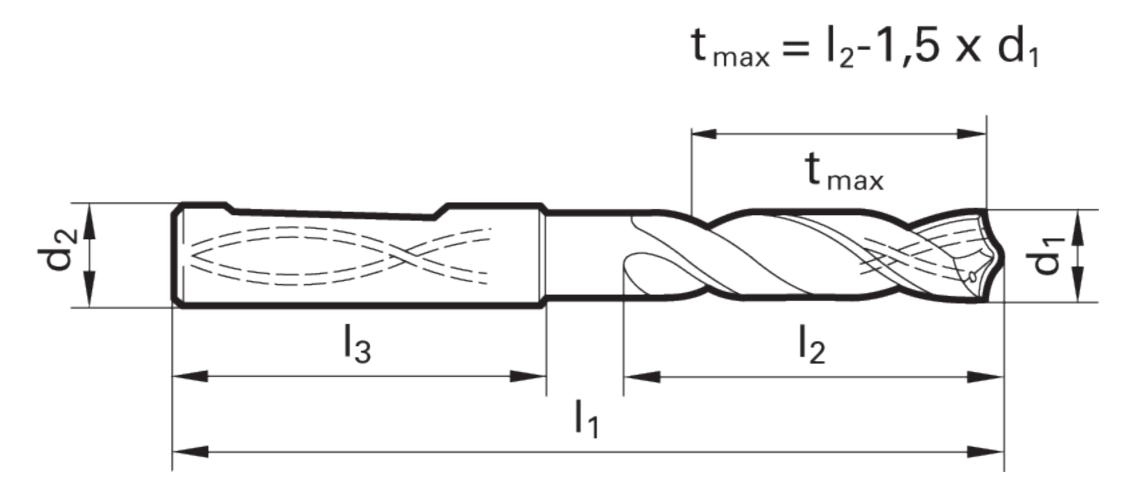
- facet point grind

- main cutting edge form straight
- optimized cutting geometry

>> Suggested Materials

- Aluminum
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

>> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP#	Code No.	d1	d1	d1	d1	d2	l1	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9011830158	15.800	15.800	0.6220			16.00	133.00	83.00	59.30	2.335	48.00	whistle notch	2



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