

Use this number when searching for this item:

### **9011840084000** Drill, 8.4mm 3xD, RT 100 U, Carbide, TiN



#### >> Item Info

EDP #	9011840084000
Series	1184
Order Code	8.400
Coating	TiN
Coolant Through	No
Cutting Direction	RH
Drilling Depth	3xD
Material	Carbide
Point Angle	140°
Shank	HE

# >> Features

- facet point grind
- main cutting edge form straight
- optimized cutting geometry

## >> Suggested Materials

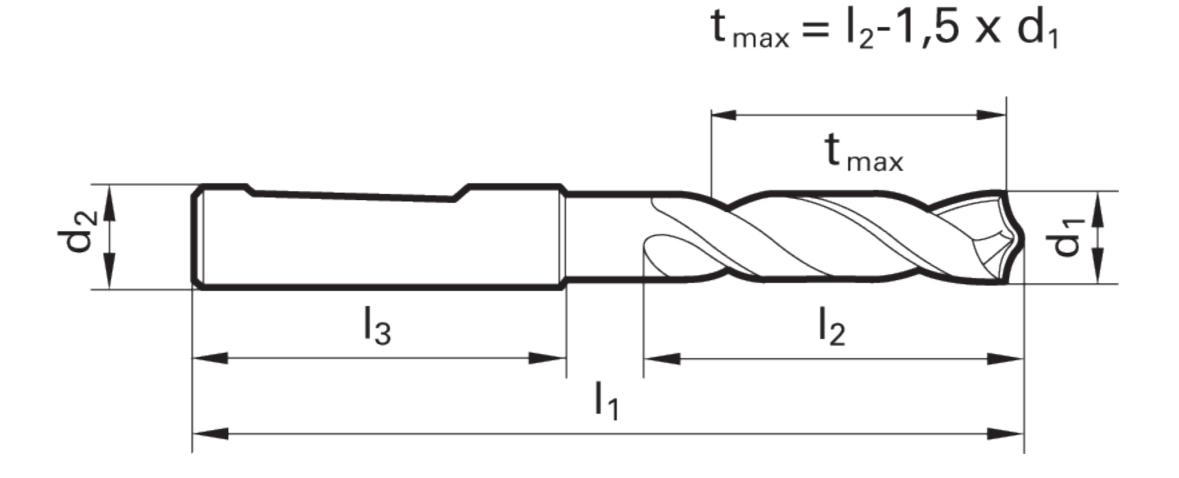
- Aluminum
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium

Туре	RT 100 U
Tolerance	m7

- Special Alloys

- Hardened Steels

## >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP #	Code No.	d1	d1	d1	d1	d2	11	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9011840084 000	8.400	8.400	0.3307			10.00	89.00	47.00	34.40	1.354	40.00	whistle notch	2



WARNING: This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov \*\*\* **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.