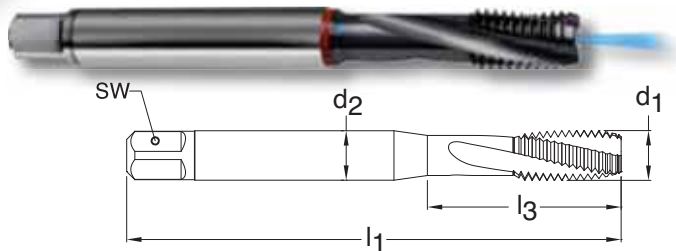


METRIC



Blind holes

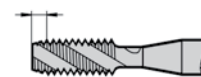


TiCN coated



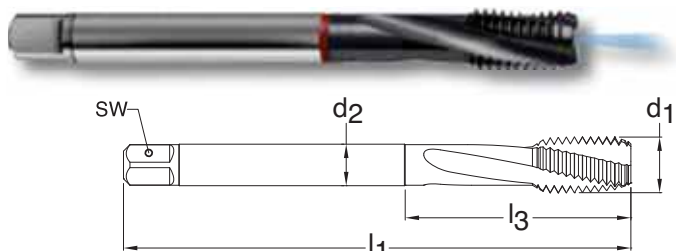
Axial coolant

Series 1188
Standard DIN 371
Tool Material HSS-E PM
Spiral Flute 15° Helix
Chamfer Form C • 2-3
Class of Fit 6HX



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M6 X 1.00	D5/D6	4.917 - 5.153	3	6.00	4.90	80.00	30.00	6.000	901188060000	○
M8 X 1.25	D5/D6	6.647 - 6.912	3	8.00	6.20	90.00	35.00	8.000	901188080000	○
M10 X 1.50	D5/D6	8.376 - 8.676	3	10.00	8.00	100.00	39.00	10.000	901188010000	●

METRIC



Blind holes

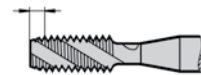


TiCN coated



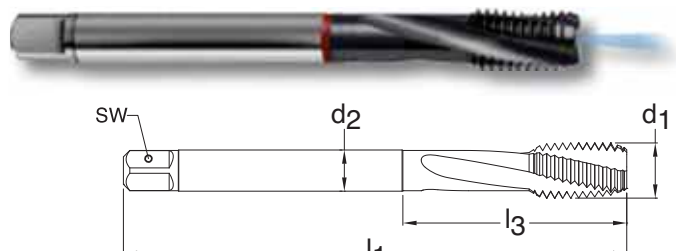
Axial coolant

Series 1194
Standard DIN 376
Tool Material HSS-E PM
Spiral Flute 15° Helix
Chamfer Form C • 2-3
Class of Fit 6HX



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M12 X 1.75	D5/D6	10.106 - 10.441	4	9.00	7.00	110.00	N/A	12.000	9011940120000	●
M14 X 2.00	D5/D6	11.835 - 12.210	4	11.00	9.00	110.00	N/A	14.000	9011940140000	●
M16 X 2.00	D7/D8	13.835 - 14.210	4	12.00	9.00	110.00	N/A	16.000	9011940160000	○
M20 X 2.50	D7/D8	17.294 - 17.744	5	16.00	12.00	140.00	N/A	20.000	9011940200000	○
M24 X 3.00	D8/D9	20.752 - 21.252	5	18.00	14.50	160.00	N/A	24.000	9011940240000	○

METRIC FINE



Blind holes

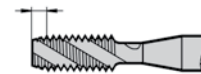


TiCN coated



Axial coolant

Series 1200
Standard DIN 374
Tool Material HSS-E-PM
Spiral Flute 15° Helix
Chamfer Form C • 2-3
Class of Fit 6HX



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M9 X 1.00	D5/D6	7.917 - 8.153	4	7.00	5.50	90.00	N/A	9.005	9012000090050	○
M10 X 1.00	D5/D6	8.917 - 9.153	4	7.00	5.50	90.00	N/A	10.005	9012000100050	○
M12 X 1.00	D5/D6	10.917 - 11.153	4	9.00	7.00	100.00	N/A	12.005	9012000120050	○
M12 X 1.25	D5/D6	10.647 - 10.912	4	9.00	7.00	100.00	N/A	12.006	9012000120060	●
M12 X 1.50	D5/D6	10.376 - 10.676	4	9.00	7.00	100.00	N/A	12.007	9012000120070	○
M14 X 1.50	D5/D6	12.376 - 12.676	4	11.00	9.00	100.00	N/A	14.007	9012000140070	○
M16 X 1.50	D5/D6	14.376 - 14.676	5	12.00	9.00	100.00	N/A	16.007	9012000160070	○
M18 X 1.50	D5/D6	16.376 - 16.676	5	14.00	11.00	110.00	N/A	18.007	9012000180070	○
M20 X 1.50	D7/D8	18.376 - 18.676	6	16.00	12.00	125.00	N/A	20.007	9012000200070	○
M24 X 1.50	D7/D8	22.376 - 22.676	6	18.00	14.50	140.00	N/A	24.007	9012000240070	○