

# 5xD



TiAlN coated



External Coolant



Straight Shank

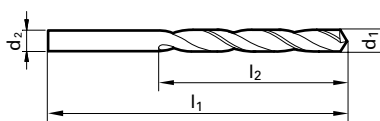
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# Series 1223

## GT 100 Parabolic





**Cobalt, GT 100, jobber length, 130° point, Form A web thinned all dia., standard straight shank, RH helix**

Cut / Shank Dia. = h8 tolerance range



$$d_1 = d_2$$

### Application Materials:

-  Universal Steels
-  Stainless Steels
-  Hardened Materials
-  Cast Iron

Twist Drills

Dec. Inch	Diameter (d1)		l1 mm	l2 mm	EDP #
	Fract. Inch	Wire / letter mm			
0.1181			61.00	33.00	9012230030000
0.1201		31	65.00	36.00	9012230030500
0.1220			65.00	36.00	9012230031000
0.1248	1/8		65.00	36.00	9012230031700
0.1260			65.00	36.00	9012230032000
0.1299			65.00	36.00	9012230033000
0.1339			70.00	39.00	9012230034000
0.1358		29	70.00	39.00	9012230034500
0.1378			70.00	39.00	9012230035000
0.1417			70.00	39.00	9012230036000
0.1457			70.00	39.00	9012230037000
0.1496		25	75.00	43.00	9012230038000
0.1535			75.00	43.00	9012230039000
0.1563	5/32		75.00	43.00	9012230039700
0.1575			75.00	43.00	9012230040000
0.1587			75.00	43.00	9012230040300
0.1591		21	75.00	43.00	9012230040400
0.1594			75.00	43.00	9012230040500
0.1614			75.00	43.00	9012230041000
0.1654			75.00	43.00	9012230042000
0.1693		18	80.00	47.00	9012230043000
0.1720	11/64		80.00	47.00	9012230043700
0.1732			80.00	47.00	9012230044000
0.1772		16	80.00	47.00	9012230045000
0.1811			80.00	47.00	9012230046000
0.1850		13	80.00	47.00	9012230047000
0.1874	3/16		86.00	52.00	9012230047600
0.1890		12	86.00	52.00	9012230048000
0.1929			86.00	52.00	9012230049000
0.1937		10	86.00	52.00	9012230049200
0.1961		9	86.00	52.00	9012230049800
0.1969			86.00	52.00	9012230050000
0.2008			86.00	52.00	9012230051000
0.2031	13/64		86.00	52.00	9012230051600
0.2047			86.00	52.00	9012230052000
0.2087			86.00	52.00	9012230053000
0.2126			93.00	57.00	9012230054000
0.2165			93.00	57.00	9012230055000
0.2189	7/32		93.00	57.00	9012230055600
0.2205			93.00	57.00	9012230056000
0.2244			93.00	57.00	9012230057000
0.2283			93.00	57.00	9012230058000
0.2323			93.00	57.00	9012230059000
0.2343	15/64		93.00	57.00	9012230059500
0.2362			93.00	57.00	9012230060000
0.2402			101.00	63.00	9012230061000
0.2441			101.00	63.00	9012230062000
0.2480			101.00	63.00	9012230063000
0.2500	1/4	E	101.00	63.00	9012230063500
0.2520			101.00	63.00	9012230064000
0.2559			101.00	63.00	9012230065000
0.2598			101.00	63.00	9012230066000
0.2638			101.00	63.00	9012230067000
0.2677			109.00	69.00	9012230068000
0.2717	I		109.00	69.00	9012230069000

Dec. Inch	Diameter (d1)		l1 mm	l2 mm	EDP #
	Fract. Inch	Wire / letter mm			
0.2756			109.00	69.00	9012230070000
0.2795			109.00	69.00	9012230071000
0.2811	9/32	K	109.00	69.00	9012230071400
0.2835			109.00	69.00	9012230072000
0.2874			109.00	69.00	9012230073000
0.2913			109.00	69.00	9012230074000
0.2953			109.00	69.00	9012230075000
0.2992			117.00	75.00	9012230076000
0.3071			117.00	75.00	9012230078000
0.3110			117.00	75.00	9012230079000
0.3126	5/16		117.00	75.00	9012230079400
0.3150			117.00	75.00	9012230080000
0.3189			117.00	75.00	9012230081000
0.3228		P	117.00	75.00	9012230082000
0.3268			117.00	75.00	9012230083000
0.3307			117.00	75.00	9012230084000
0.3346			117.00	75.00	9012230085000
0.3386			125.00	81.00	9012230086000
0.3425			125.00	81.00	9012230087000
0.3437	11/32		125.00	81.00	9012230087300
0.3465			125.00	81.00	9012230088000
0.3504			125.00	81.00	9012230089000
0.3543			125.00	81.00	9012230090000
0.3594	23/64		125.00	81.00	9012230091300
0.3622			125.00	81.00	9012230092000
0.3740			125.00	81.00	9012230095000
0.3748	3/8		133.00	87.00	9012230095200
0.3752			133.00	87.00	9012230095300
0.3858		W	133.00	87.00	9012230098000
0.3898			133.00	87.00	9012230099000
0.3906	25/64		133.00	87.00	9012230099200
0.3937			133.00	87.00	9012230100000
0.3976			133.00	87.00	9012230101000
0.4016			133.00	87.00	9012230102000
0.4055			133.00	87.00	9012230103000
0.4063	13/32		133.00	87.00	9012230103200
0.4134			133.00	87.00	9012230105000
0.4213			142.00	94.00	9012230107000
0.4220	27/64		142.00	94.00	9012230107200
0.4252			142.00	94.00	9012230108000
0.4331			142.00	94.00	9012230110000
0.4374	7/16		142.00	94.00	9012230111100
0.4409			142.00	94.00	9012230112000
0.4528			142.00	94.00	9012230115000
0.4606			142.00	94.00	9012230117000
0.4689	15/32		151.00	101.00	9012230119100
0.4724			151.00	101.00	9012230120000

Alternative Drill Series:
#530 PM Cobalt, GT500, 5xD, 130 pt, FIREX®
#622 Cobalt, GT100, 5xD, 130 pt, Bright/Nitrided lands > 2.36
#652 HSS, GT100, 5xD, 130 pt, TiN
#549 HSS, GT100, 5xD, 130 pt, Bright/Nitrided lands > 2.36

\*Items listed in red are non-stocked items, and may take 2 - 6 weeks to receive