

Use this number when searching for this item:

## 9012420039000

### Drill, 3.9mm 3xD, RT 100 U, Carbide, TiN



#### >> Item Info

EDP #	9012420039000
Series	1242
Order Code	3.900
Coating	TiN
Coolant Through	No
Cutting Direction	RH
Drilling Depth	3xD
Material	Carbide
Point Angle	140°
Shank	Straight
Type	RT 100 U
Tolerance	m7

#### >> Features

- facet point grind
- main cutting edge form straight
- optimized cutting geometry

#### >> Suggested Materials

- Aluminum
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

#### >> Technical Specs



EDP #	Code No.	Cut Ø d1 mm	Cut Ø d1 inch	Cut Ø d1 frac.	Cut Ø d1 wire / letter	Shank Ø d2 mm	OAL l1 mm	Flute Length l2 mm	Drilling Depth tmax mm	Drilling Depth tmax inch	Shank Type	Flutes
9012420039000	3.900	3.900	0.1535			3.900	55.00	22.00	16.15	0.636	Straight	2



**WARNING:**  
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

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