

Use this number when searching for this item:

## 9012420053000

### Drill, 5.3mm 3xD, RT 100 U, Carbide, TiN



#### >> Item Info

| EDP#                     | 9012420053000 |
|--------------------------|---------------|
| Series                   | 1242          |
| Order Code               | 5.300         |
| Coating                  | TiN           |
| Coolant Through          | No            |
| <b>Cutting Direction</b> | RH            |
| Drilling Depth           | 3xD           |
| Material                 | Carbide       |
| Point Angle              | 140°          |
| Shank                    | Straight      |
| Туре                     | RT 100 U      |
| Tolerance                | m7            |

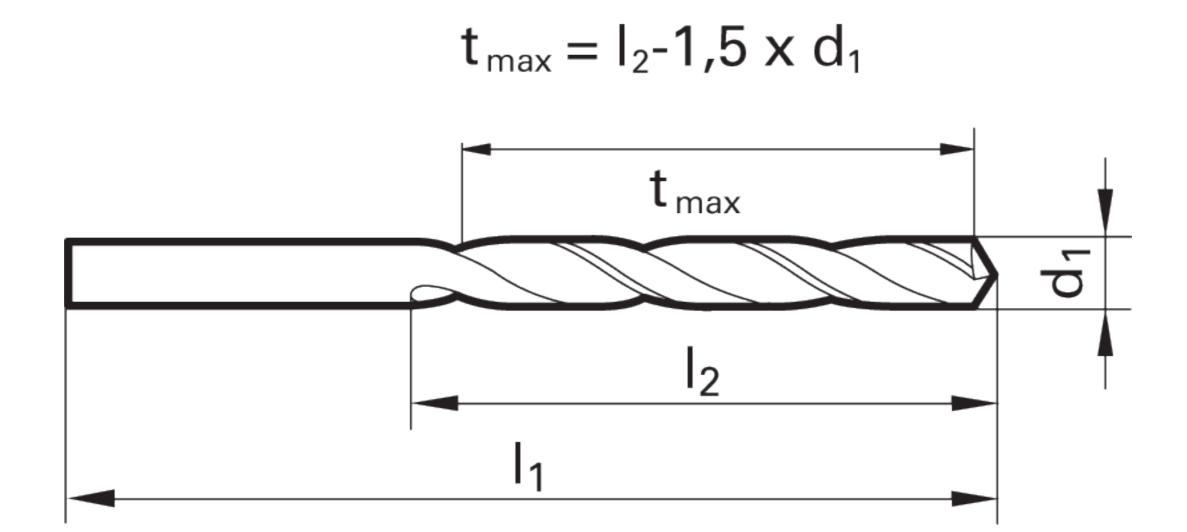
#### >> Features

- facet point grind
- main cutting edge form straight
- optimized cutting geometry

## >> Suggested Materials

- Aluminum
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

# >> Technical Specs



|             |          | Cut Ø | Cut Ø  | Cut Ø | Cut Ø         | Shank Ø | OAL   | Flute Length | Drilling Depth | Drilling Depth |            |        |
|-------------|----------|-------|--------|-------|---------------|---------|-------|--------------|----------------|----------------|------------|--------|
| EDP#        | Code No. | d1    | d1     | d1    | d1            | d2      | I1    | 12           | tmax           | tmax           | Shank Type | Flutes |
|             |          | mm    | inch   | frac. | wire / letter | mm      | mm    | mm           | mm             | inch           |            |        |
| 90124200530 | 5.300    | 5.300 | 0.2087 |       |               | 5.300   | 62.00 | 26.00        | 18.05          | 0.711          | Straight   | 2      |



\*\*\* **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.

WARNING:
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov