

Use this number when searching for this item:

## **9012420069000** Drill, Ltr I 3xD, RT 100 U, Carbide, TiN



#### >> Item Info

EDP #	9012420069000
Series	1242
Order Code	6.900
Coating	TiN
Coolant Through	No
Cutting Direction	RH
Drilling Depth	3xD
Material	Carbide
Point Angle	140°
Shank	Straight

# >> Features

- facet point grind
- main cutting edge form straight
- optimized cutting geometry

## >> Suggested Materials

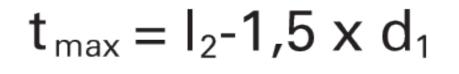
- Aluminum
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium

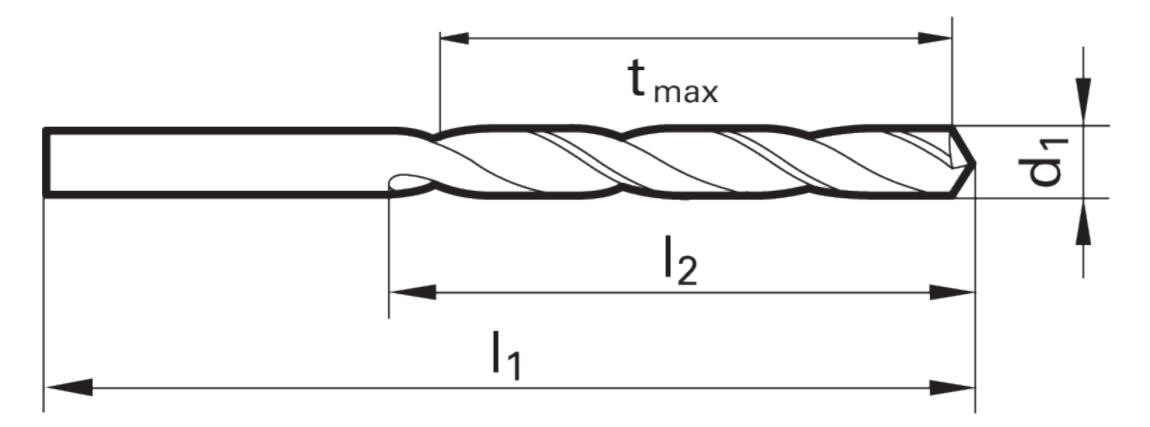
Туре	RT 100 U
Tolerance	m7

- Special Alloys

- Hardened Steels

## >> Technical Specs





		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth		
EDP #	Code No.	d1	d1	d1	d1	d2	11	12	tmax	tmax	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
90124200690 00	6.900	6.900	0.2717		I	6.900	74.00	34.00	23.65	0.931	Straight	2



\*\*\* **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.

WARNING:

This product contains Cobalt, a chemical known to the State of

California to cause cancer. For more information go to www.P65Warnings.ca.gov