

Use this number when searching for this item:

### 9012420075400

#### Drill, 19/64 3xD, RT 100 U, Carbide, TiN



#### >> Item Info

EDP#	9012420075400
Series	1242
Order Code	7.540
Coating	TiN
Coolant Through	No
Cutting Direction	RH
Drilling Depth	3xD
Material	Carbide
Point Angle	140°
Shank	Straight
Туре	RT 100 U
Tolerance	m7

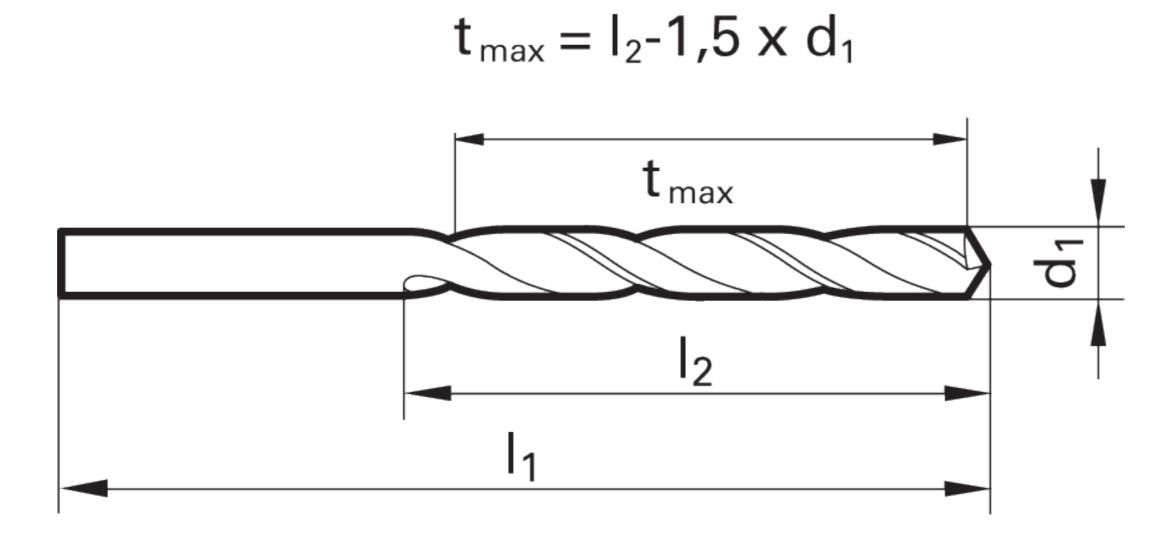
#### >> Features

- facet point grind
- main cutting edge form straight
- optimized cutting geometry

# >> Suggested Materials

- Aluminum
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

## >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth		
EDP#	Code No.	d1	d1	d1	d1	d2	I1	I2	tmax	tmax	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
90124200754	7.540	7.540	0.2969	19/64		7.540	79.00	37.00	25.69	1.011	Straight	2



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