

Use this number when searching for this item:

9012420089000

Drill, 8.9mm 3xD, RT 100 U, Carbide, TiN



>> Item Info

EDP#	9012420089000
Series	1242
Order Code	8.900
Coating	TiN
Coolant Through	No
Cutting Direction	RH
Drilling Depth	3xD
Material	Carbide
Point Angle	140°
Shank	Straight
Туре	RT 100 U
Tolerance	m7

>> Features

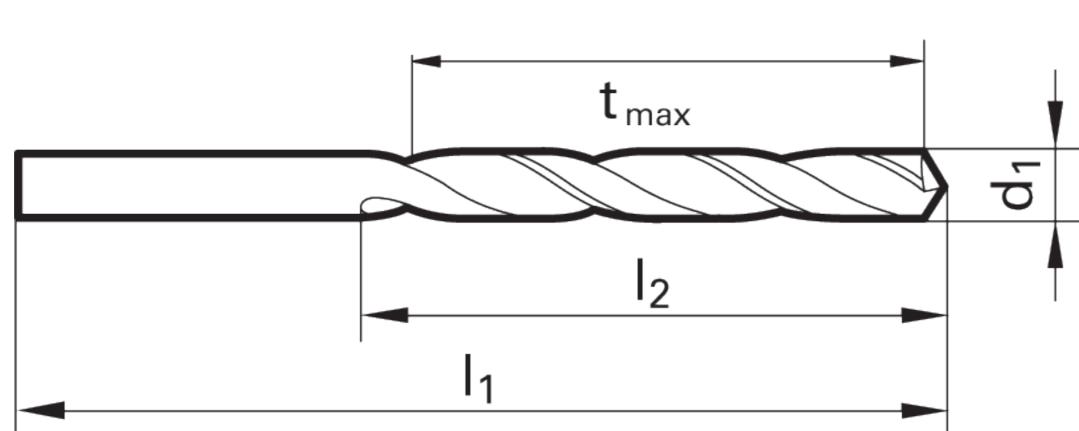
- facet point grind
- main cutting edge form straight
- optimized cutting geometry

>> Suggested Materials

- Aluminum
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

>> Technical Specs

$$t_{max} = I_2 - 1,5 \times d_1$$



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth		
EDP#	Code No.	d1	d1	d1	d1	d2	I1	12	tmax	tmax	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
90124200890	8.900	8.900	0.3504			8.900	84.00	40.00	26.65	1.049	Straight	2



*** **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.

WARNING:
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov