

Use this number when searching for this item:

9012420097000

Drill, 9.7mm 3xD, RT 100 U, Carbide, TiN



>> Item Info

| | |
|-------------------|---------------|
| EDP # | 9012420097000 |
| Series | 1242 |
| Order Code | 9.700 |
| Coating | TiN |
| Coolant Through | No |
| Cutting Direction | RH |
| Drilling Depth | 3xD |
| Material | Carbide |
| Point Angle | 140° |
| Shank | Straight |
| Type | RT 100 U |
| Tolerance | m7 |

>> Features

- facet point grind
- main cutting edge form straight
- optimized cutting geometry

>> Suggested Materials

- Aluminum
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

>> Technical Specs



| EDP # | Code No. | Cut Ø d1 mm | Cut Ø d1 inch | Cut Ø d1 frac. | Cut Ø d1 wire / letter | Shank Ø d2 mm | OAL l1 mm | Flute Length l2 mm | Drilling Depth tmax mm | Drilling Depth tmax inch | Shank Type | Flutes |
|---------------|----------|-------------------|---------------------|----------------------|------------------------------|---------------------|-----------------|--------------------------|------------------------------|--------------------------------|------------|--------|
| 9012420097000 | 9.700 | 9.700 | 0.3819 | | | 9.700 | 89.00 | 43.00 | 28.45 | 1.120 | Straight | 2 |



WARNING:
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov

*** **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.