

Use this number when searching for this item:

9012420099200

Drill, 25/64 3xD, RT 100 U, Carbide, TiN



>> Item Info

EDP #	9012420099200
Series	1242
Order Code	9.920
Coating	TiN
Coolant Through	No
Cutting Direction	RH
Drilling Depth	3xD
Material	Carbide
Point Angle	140°
Shank	Straight
Type	RT 100 U
Tolerance	m7

>> Features

- facet point grind
- main cutting edge form straight
- optimized cutting geometry

>> Suggested Materials

- Aluminum
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

>> Technical Specs



EDP #	Code No.	Cut Ø d1 mm	Cut Ø d1 inch	Cut Ø d1 frac.	Cut Ø d1 wire / letter	Shank Ø d2 mm	OAL l1 mm	Flute Length l2 mm	Drilling Depth tmax mm	Drilling Depth tmax inch	Shank Type	Flutes
9012420099200	9.920	9.920	0.3906	25/64		9.920	89.00	43.00	28.12	1.107	Straight	2



WARNING:
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov

*** **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.