

Use this number when searching for this item:

## 9012430086000

### Drill, 8.6mm 5xD, RT 100 U, Carbide, TiN



#### >> Item Info

EDP #	9012430086000
Series	1243
Order Code	8.600
Coating	TiN
Coolant Through	No
Cutting Direction	RH
Drilling Depth	5xD
Material	Carbide
Point Angle	140°
Shank	Straight
Type	RT 100 U
Tolerance	m7

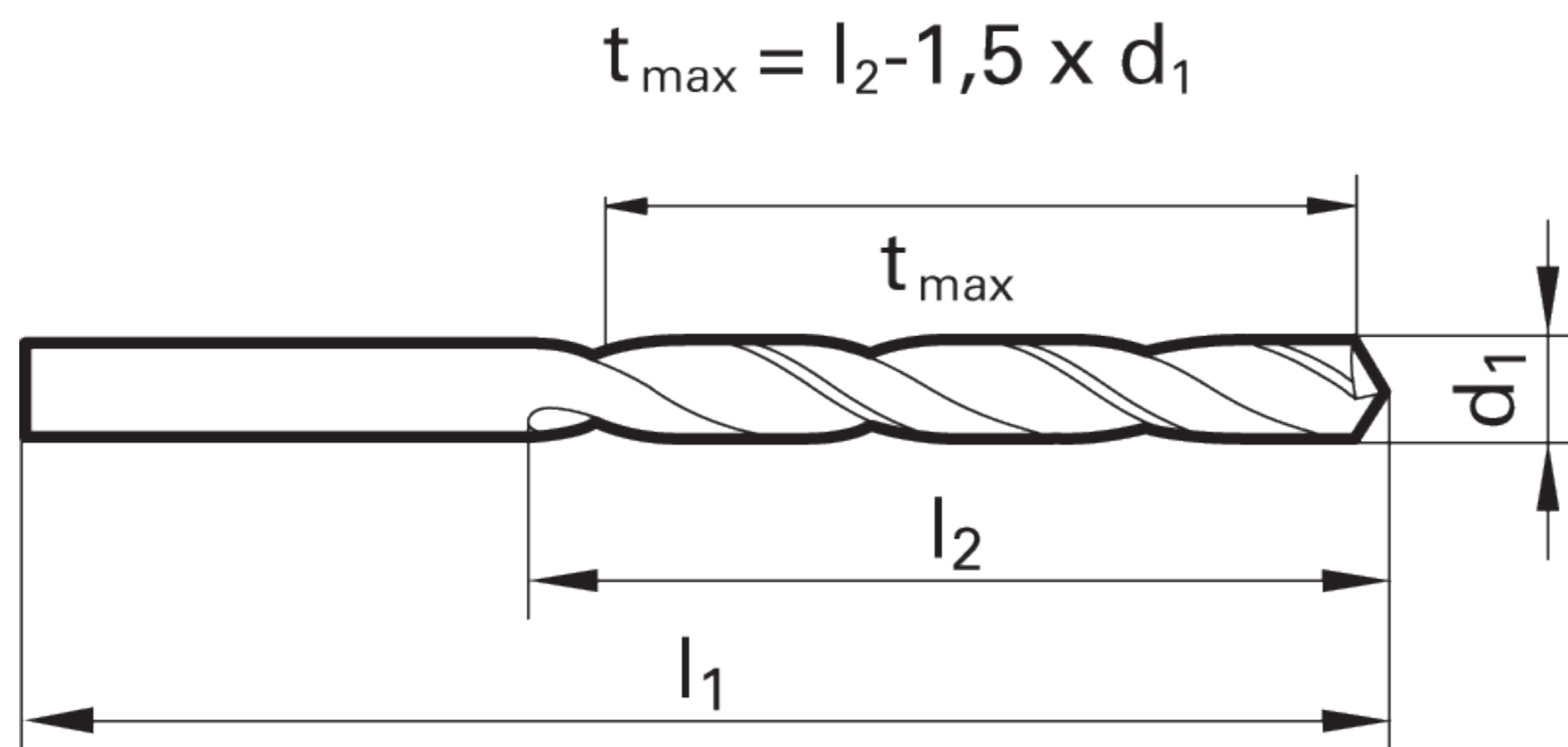
#### >> Features

- facet point grind
- main cutting edge form straight
- optimized cutting geometry

#### >> Suggested Materials

- Aluminum
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

#### >> Technical Specs



EDP #	Code No.	Cut Ø		Cut Ø		Shank Ø	OAL	Flute Length		Drilling Depth		Shank Type	Flutes
		d1	d1	d1	d1			l2	tmax	tmax			
		mm	inch	frac.	wire / letter			mm	mm	mm	inch		
9012430086000	8.600	8.600	0.3386			8.600	98.00	55.00	42.10	1.657	Straight	2	



**WARNING:**  
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

\*\*\* **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.