

Use this number when searching for this item:

## 9012430103200

### Drill, 13/32 5xD, RT 100 U, Carbide, TiN



#### >> Item Info

|                   |               |
|-------------------|---------------|
| EDP #             | 9012430103200 |
| Series            | 1243          |
| Order Code        | 10.320        |
| Coating           | TiN           |
| Coolant Through   | No            |
| Cutting Direction | RH            |
| Drilling Depth    | 5xD           |
| Material          | Carbide       |
| Point Angle       | 140°          |
| Shank             | Straight      |
| Type              | RT 100 U      |
| Tolerance         | m7            |

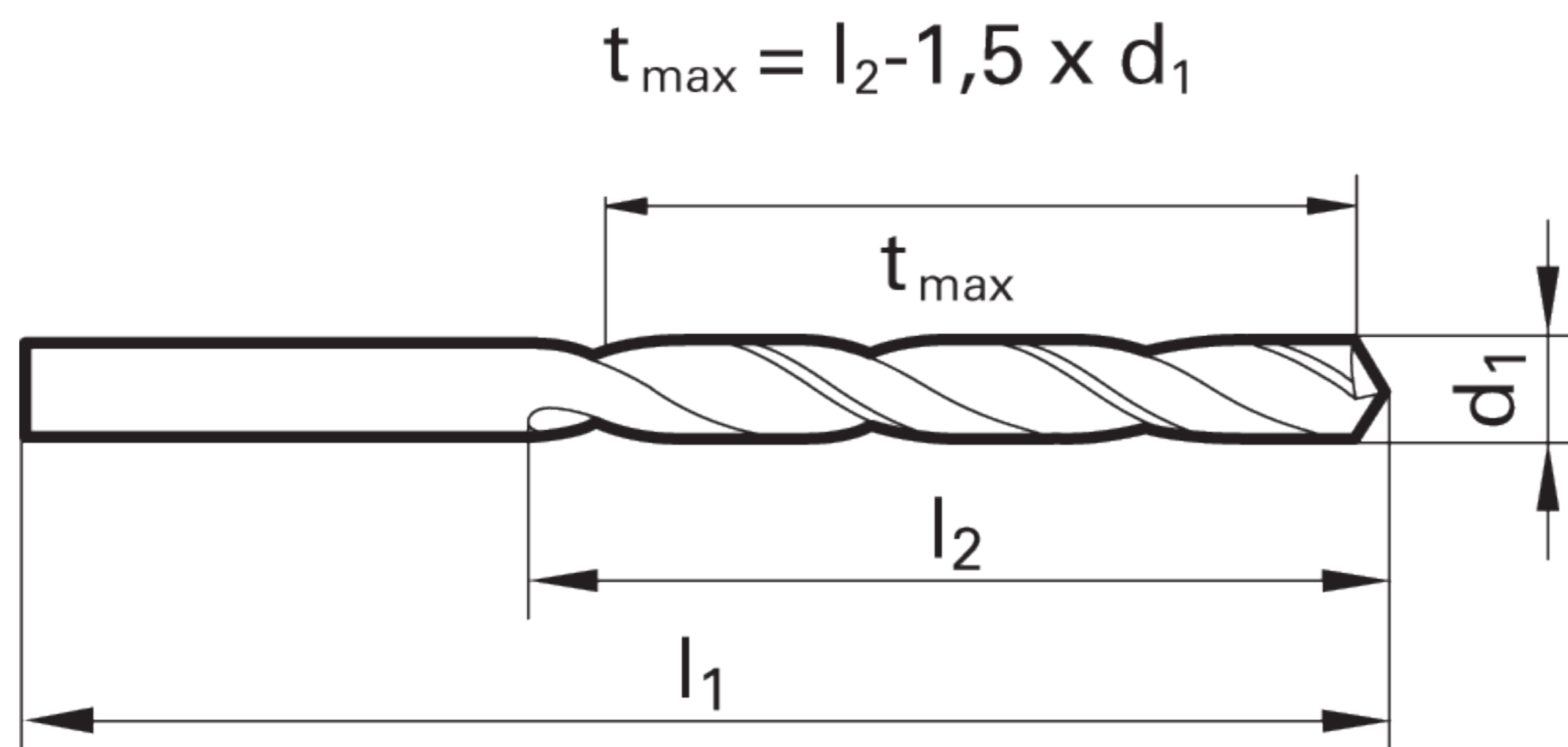
#### >> Features

- facet point grind
- main cutting edge form straight
- optimized cutting geometry

#### >> Suggested Materials

- Aluminum
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

#### >> Technical Specs



| EDP #         | Code No. | Cut Ø  |        | Cut Ø |               | Shank Ø | OAL    | Flute Length |       | Drilling Depth |          | Shank Type | Flutes |
|---------------|----------|--------|--------|-------|---------------|---------|--------|--------------|-------|----------------|----------|------------|--------|
|               |          | d1     | d1     | d1    | d1            |         |        | l2           | tmax  | tmax           |          |            |        |
|               |          | mm     | inch   | frac. | wire / letter |         |        | mm           | mm    | mm             | inch     |            |        |
| 9012430103200 | 10.320   | 10.320 | 0.4063 | 13/32 |               | 10.320  | 112.00 | 66.00        | 50.52 | 1.989          | Straight | 2          |        |



**WARNING:**  
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

\*\*\* **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.