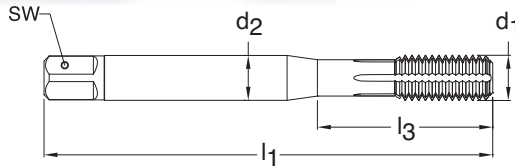


# METRIC



Through holes



Blind holes



TiN coated



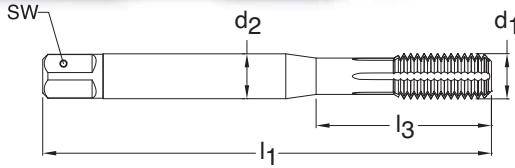
Radial coolant

**Series 323**  
**Standard DIN 371**  
**Tool Material HSS-E PM**  
**Flute Oil grooves**  
**Chamfer Form C • 2-3**  
**Class of Fit 6HX**



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M5 X 0.80	D7/D8	4.620 - 4.680	4	6.00	4.90	70.00	25.00	5.000	9003230050000	●
M6 X 1.00	D8/D9	5.520 - 5.600	4	6.00	4.90	80.00	30.00	6.000	9003230060000	●
M8 X 1.25	D9/D10	7.390 - 7.470	5	8.00	6.20	90.00	35.00	8.000	9003230080000	●
M10 X 1.50	D10/D11	9.290 - 9.370	5	10.00	8.00	100.00	39.00	10.000	9003230100000	●

# METRIC



Through holes



Blind holes

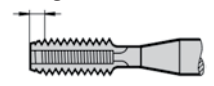


TiAlN coated



Radial coolant

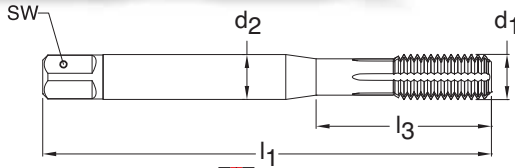
**Series 1717**  
**Standard DIN 371**  
**Tool Material HSS-E PM**  
**Flute Oil grooves**  
**Chamfer Form C • 2-3**  
**Class of Fit 6HX**



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M5 X 0.80	D7/D8	4.620 - 4.680	4	6.00	4.90	70.00	25.00	5.000	9017170050000	●
M6 X 1.00	D8/D9	5.520 - 5.600	4	6.00	4.90	80.00	30.00	6.000	9017170060000	○
M8 X 1.25	D9/D10	7.390 - 7.470	5	8.00	6.20	90.00	35.00	8.000	9017170080000	●
M10 X 1.50	D10/D11	9.290 - 9.370	5	10.00	8.00	100.00	39.00	10.000	9017170100000	●

# METRIC

**NEW**



Through holes



Blind holes

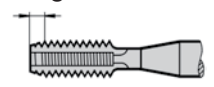


TiCN coated



Radial coolant

**Series 1270**  
**Standard DIN 371**  
**Tool Material HSS-E PM**  
**Flute Oil grooves**  
**Chamfer Form C • 2-3**  
**Class of Fit 6HX**



d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M5 X 0.80	D7/D8	4.620 - 4.680	4	6.00	4.90	70.00	25.00	5.000	9012700050000	●
M6 X 1.00	D8/D9	5.520 - 5.600	4	6.00	4.90	80.00	30.00	6.000	9012700060000	●
M8 X 1.25	D9/D10	7.390 - 7.470	5	8.00	6.20	90.00	35.00	8.000	9012700080000	●
M10 X 1.50	D10/D11	9.290 - 9.370	5	10.00	8.00	100.00	39.00	10.000	9012700100000	●