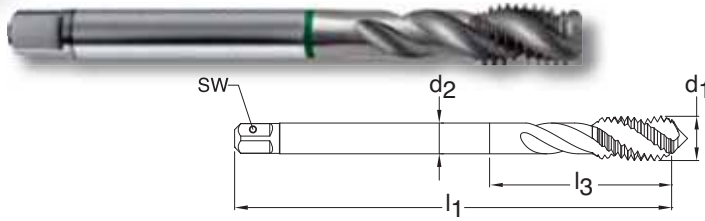


METRIC FINE



Series 2424
Standard DIN 374
Tool Material HSS-E (Cobalt)
Spiral Flute 40° Helix
Chamfer Form C • 2-3
Class of Fit ISO 2(6H)



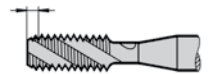
Blind holes **Bright finish** **External cooling**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M5 X 0.50	D3/D4	4.459 - 4.599	3	3.50	2.70	70.00	N/A	5.003	9024240050030	○
M6 X 0.75	D3/D4	5.188 - 5.378	3	4.50	3.40	80.00	N/A	6.004	9024240060040	●
M8 X 1.00	D4/D5	6.917 - 7.153	3	6.00	4.90	90.00	N/A	8.005	9024240080050	○
M10 X 1.00	D4/D5	8.917 - 9.153	3	7.00	5.50	90.00	N/A	10.005	9024240100050	●
M10 X 1.25	D4/D5	8.647 - 8.912	3	7.00	5.50	100.00	N/A	10.006	9024240100060	○
M12 X 1.00	D4/D5	10.917 - 11.153	3	9.00	7.00	100.00	N/A	12.005	9024240120050	●
M12 X 1.25	D4/D5	10.647 - 10.912	3	9.00	7.00	100.00	N/A	12.006	9024240120060	○
M12 X 1.50	D4/D5	10.376 - 10.676	3	9.00	7.00	100.00	N/A	12.007	9024240120070	○
M14 X 1.00	D4/D5	12.917 - 13.153	3	11.00	9.00	100.00	N/A	14.005	9024240140050	○
M14 X 1.50	D4/D5	12.376 - 12.676	3	11.00	9.00	100.00	N/A	14.007	9024240140070	○
M16 X 1.50	D4/D5	14.376 - 14.676	4	12.00	9.00	100.00	N/A	16.007	9024240160070	○
M18 X 1.50	D4/D5	16.376 - 16.676	4	14.00	11.00	110.00	N/A	18.007	9024240180070	●
M20 X 1.50	D6/D7	18.376 - 18.676	4	16.00	12.00	125.00	N/A	20.007	9024240200070	●
M24 X 1.50	D6/D7	22.376 - 22.676	4	18.00	14.50	140.00	N/A	24.007	9024240240070	○
M24 X 2.00	D6/D7	21.835 - 22.210	4	18.00	14.50	140.00	N/A	24.008	9024240240080	●

METRIC FINE



Series 2792
Standard DIN 374
Tool Material HSS-E (Cobalt)
Spiral Flute 40° Helix
Chamfer Form E • 1.5-2
Class of Fit ISO 2(6H)



Blind holes **Bright finish** **External cooling**

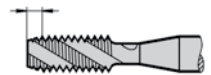
d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M10 X 1.00	D4/D5	8.917 - 9.153	3	7.00	5.50	90.00	N/A	10.005	9027920100050	●
M12 X 1.00	D4/D5	10.917 - 11.153	3	9.00	7.00	100.00	N/A	12.005	9027920120050	●
M12 X 1.25	D4/D5	10.647 - 10.912	3	9.00	7.00	100.00	N/A	12.006	9027920120060	○
M12 X 1.50	D4/D5	10.376 - 10.676	3	9.00	7.00	100.00	N/A	12.007	9027920120070	●
M14 X 1.50	D4/D5	12.376 - 12.676	3	11.00	9.00	100.00	N/A	14.007	9027920140070	○

METRIC FINE



NEW

Series 1294
Standard DIN 374
Tool Material HSS-E PM
Spiral Flute 50° Helix
Chamfer Form C • 2-3
Class of Fit ISO 2(6H)



Blind holes **TICN coated** **Axial coolant**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M8 X 1.00	D4/D5	6.917 - 7.153	3	6.00	4.90	90.00	N/A	8.005	9012940080050	○
M10 X 1.00	D4/D5	8.917 - 9.153	3	7.00	5.50	90.00	N/A	10.005	9012940100050	○
M12 X 1.00	D4/D5	10.917 - 11.153	3	9.00	7.00	100.00	N/A	12.005	9012940120050	○
M12 X 1.50	D4/D5	10.376 - 10.676	3	9.00	7.00	100.00	N/A	12.007	9012940120070	○
M14 X 1.50	D4/D5	12.376 - 12.676	3	11.00	9.00	100.00	N/A	14.007	9012940140070	○
M16 X 1.50	D4/D5	14.376 - 14.676	4	12.00	9.00	100.00	N/A	16.007	9012940160070	○
M18 X 1.50	D4/D5	16.376 - 16.676	4	14.00	11.00	110.00	N/A	18.007	9012940180070	○
M20 X 1.50	D6/D7	18.376 - 18.676	4	16.00	12.00	125.00	N/A	20.007	9012940200070	○