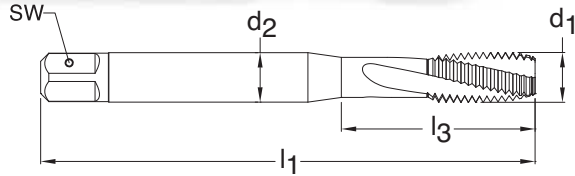


# METRIC



Blind holes



TiAlN coated

**Series 1577**  
**Standard DIN 371**  
**Tool Material HSS-E PM**  
**Spiral Flute 15° Helix**

**Chamfer Form C • 2-3**



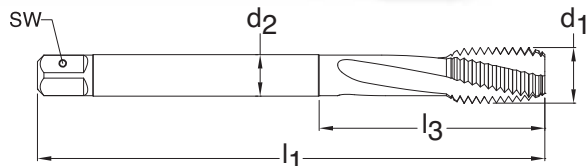
**Class of Fit ISO 2(6H)**



External cooling

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M4 X 0.70	D3/D4	3.242 - 3.422	3	4.50	3.40	63.00	21.00	4.000	9015770040000	○
M5 X 0.80	D3/D4	4.134 - 4.334	3	6.00	4.90	70.00	25.00	5.000	9015770050000	●
M6 X 1.00	D4/D5	4.917 - 5.153	3	6.00	4.90	80.00	30.00	6.000	9015770060000	●
M8 X 1.25	D4/D5	6.647 - 6.912	3	8.00	6.20	90.00	35.00	8.000	9015770080000	●
M10 X 1.50	D4/D5	8.376 - 8.676	3	10.00	8.00	100.00	39.00	10.000	9015770100000	●

# METRIC



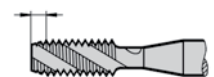
Blind holes



TiAlN coated

**Series 1578**  
**Standard DIN 376**  
**Tool Material HSS-E PM**  
**Spiral Flute 15° Helix**

**Chamfer Form C • 2-3**



**Class of Fit ISO 2(6H)**



External cooling

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M12 X 1.75	D5/D6	10.106 - 10.441	3	9.00	7.00	110.00	N/A	12.000	9015780120000	●
M16 X 2.00	D6/D7	13.835 - 14.210	4	12.00	9.00	110.00	N/A	16.000	9015780160000	○
M20 X 2.50	D6/D7	17.294 - 17.744	4	16.00	12.00	140.00	N/A	20.000	9015780200000	●

High-Tensile, Heat-Treatable Hardened and Tool Steels