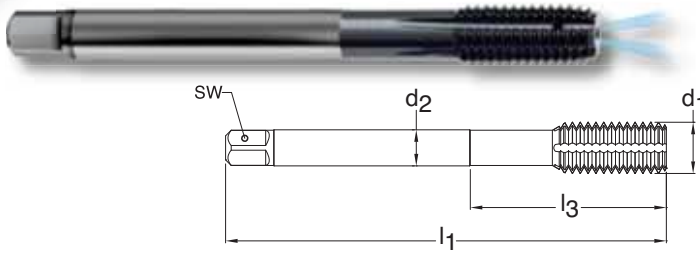


METRIC FINE



Series 1581
Standard DIN 371 / 374
Tool Material Carbide
Flute Oil grooves
Chamfer Form C • 2-3
Class of Fit 6HX



 Through holes

 Blind holes

 TiAlN coated

 Radial coolant

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M10 X 1.00	D7/D8	9.520 - 9.620	5	10.00	8.00	90.00	35.00	10.005	9015810100050	○
M12 X 1.00	D7/D8	11.520 - 11.620	6	9.00	7.00	100.00	N/A	12.005	9015810120050	○
M12 X 1.50	D8/D9	11.260 - 11.380	6	9.00	7.00	100.00	N/A	12.007	9015810120070	●
M14 X 1.50	D10/D11	13.260 - 13.380	6	11.00	9.00	100.00	N/A	14.007	9015810140070	○
M16 X 1.50	D10/D11	15.260 - 15.380	6	12.00	9.00	100.00	N/A	16.007	9015810160070	○
M18 X 1.50	D10/D11	17.260 - 17.380	6	14.00	11.00	110.00	N/A	18.007	9015810180070	○
M20 X 1.50	D11/D12	19.260 - 19.380	7	16.00	12.00	125.00	N/A	20.007	9015810200070	○
M24 X 1.50	D11/D12	23.260 - 23.380	8	18.00	14.50	140.00	N/A	24.007	9015810240070	○