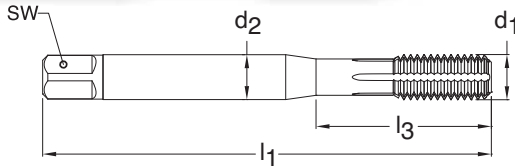


UNC



Through holes



Blind holes



TiN coated



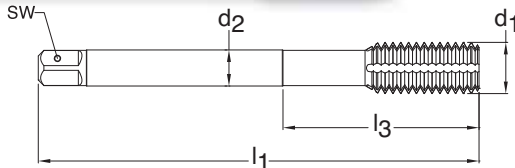
External cooling

Series 1582
Standard DIN 371
Tool Material HSS-E (Cobalt)
Flute Oil grooves
Chamfer Form C • 2-3
Class of Fit 2BX



d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
10-24	H6/H7	0.171 - 0.173	4	6.00	4.90	70.00	25.00	4.826	9015820048260	●
1/4-20	H7/H8	0.225 - 0.228	4	7.00	5.50	80.00	30.00	6.350	9015820063500	●
5/16-18	H8/H9	0.286 - 0.290	5	8.00	6.20	90.00	35.00	7.938	9015820079380	●
3/8-16	H8/H9	0.345 - 0.350	5	10.00	8.00	100.00	39.00	9.525	9015820095250	●

UNC



Through holes



Blind holes



TiN coated



External cooling

Series 1583
Standard DIN 376
Tool Material HSS-E (Cobalt)
Flute Oil grooves
Chamfer Form C • 2-3
Class of Fit 2BX



d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
1/2-13	H10/H11	0.463 - 0.468	6	9.00	7.00	110.00	N/A	12.700	9015830127000	●
5/8-11	H11/H12	0.582 - 0.587	6	12.00	9.00	110.00	N/A	15.875	9015830158750	○
3/4-10	H12/H13	0.703 - 0.707	6	14.00	11.00	125.00	N/A	19.050	9015830190500	○